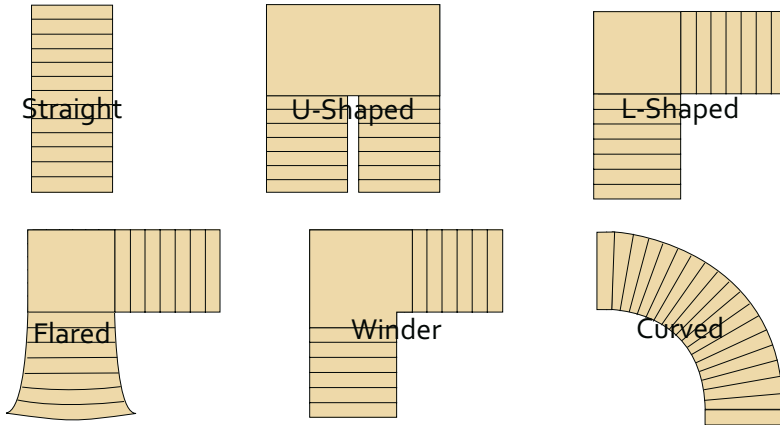


Designing Your Staircase

The staircase is the dramatic focal point of the entry. Stairbuilder and author, Andy Engel, wrote, "Formal stairs are as much like furniture as anything a carpenter does." It's important. Take time to plan its type, style, and design.

Type

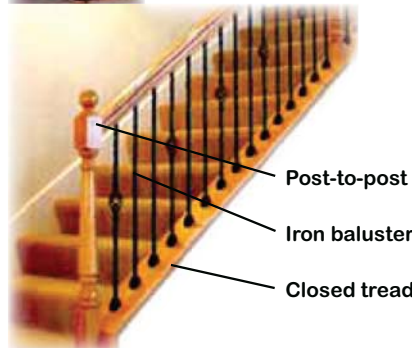
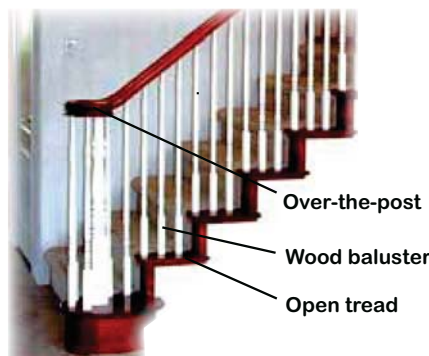
Your floor plan will determine what staircase type you can choose: straight, L-shaped, and more. So, plan early.



Style

Choose four elements of style:

1. **Over-the-post** (a continuous handrail over the newels) or **Post-to-post** (handrail is installed to the side of a newel's upper block).
2. **Open tread** (exposed treads and risers viewed from the side) or **closed tread** (hidden).
3. **Solid or false tread**, or Ascension's QwikTread.
4. **Starting step and fittings.**



Design

Now, you'll choose the newel, the balusters, the handrail, the wood species or iron finish, and the accessories (handrail brackets, rosettes). Create your unique design! Start now!



The Marriage of Iron and Wood

Iron balusters offer a host of benefits: durability, strength, unlimited shapes and sizes, elegance, and the ability to combine several styles tastefully. But iron needs the warmth and subtle glow of wood to soften its edges.

When iron and wood wed in a beautiful balustrade, their different qualities complement and accentuate each other by contrast. The balustrade imitates life.

Ascension Stair Parts® features this iron-wood combination on pages 10-15. If you can't find what you're looking for, call us; we'll do our best to find it.



"Faith is taking the first step even when you don't see the whole staircase."

Martin Luther King, Jr.

WOOD

NEWELS & BALUSTERS

A wood staircase recalls visits to the lumber yard and the smell of freshly-cut wood. It's the awe of a majestic forest, the symmetry of a single tree, and the uniqueness of its grain. So, when you select wood, you bring your senses, memories, and experiences to bear on your selection.

Species and Finish

The following pages present styles. But keep in mind the wood species and finish as well. Stock species include oak, hard maple, poplar, alder, primed, European beech, and cherry. Availability varies between styles. Let's consider three species for their color, hardness, grain, and staining ability.

Quality	Red Oak	Hard Maple	Poplar
Color	Light to dark brown with reddish tinge	White to cream color	Pale greenish yellow
Hardness	Heavy, hard, resists denting	Heavy, strong, hard, and resistant to shock	Soft, but more resistant to dents than pine
Grain	Open-grain, cathedral figure	Closed, uniform, and straight grain	Close grain, includes purple or green color
Stain	Stains evenly; accents the grain pattern	Stains unevenly; best with light stain or clear	Stains unevenly, but paints well





Stockbridge

Stockbridge. Its simple, clean lines are timeless and elegant; traditional, but not heavy. Unique to this style, Stockbridge is offered in three different versions: smooth, fluted, and twisted. Post-to-post newels are acorn top.

Baluster		Newel: 3½" wide			
1¾" wide		Plain			
Item	Lgth	Item	Lgth	Top	Turn Bot
2005PL	36"	3010PL	44"	NA	27" 16"
2005PL	41"	3013PL	44"	NA	28¾" 15¼"
2015PL	36"	3015PL	56"	NA	27" 28"
2015PL	41"	3042PL	56"	5"	23" 23"
		3045PL	56"	10"	18" 23"
Fluted		Fluted			
2005F	36"	3010F	44"	NA	27" 16"
2005F	41"	3015F	56"	NA	27" 28"
2015F	36"	3042F	56"	5"	23" 23"
2015F	41"	3045F	56"	10"	18" 23"
Twisted		Twisted			
2005T	36"	3010T	44"	NA	27" 16"
2005T	41"	3013T	44"	NA	28¾" 15¼"
2015T	36"	3015T	56"	NA	27" 28"
2015T	41"	3042T	56"	5"	23" 23"
		3045T	56"	10"	18" 23"

Hampton

Hampton. A classic turning with a bit more detail, perfect for a traditional home. Solid, yet refined, it gives your staircase class. Post-to-post newels are ball top (BT); over-the-post, pin top (PT). Ball finial is 3½" high.

5¾"			Baluster		Newel: 3" wide								
			1¾" wide		Item	Lgth	Top	Turn	Bot				
17¾"			Item	Lgth	3500PT	48"	NA	22¼"	24¾"				
			5200	31"	3513PT	44"	NA	27¾"	15"				
			5200	34"	3500BT	48"	6½"	17¼"	20¼"				
			5200	36"	3512BT	54"	6½"	17¼"	26¼"				
			5200	39"	3512BT	59"	6½"	17¼"	31¼"				
			5200	41"	3515PT	59"	NA	22¼"	32¾"				
			5205	36"	3515BT	59"	10"	17¼"	27¾"				
			5205	41"	3516BT	59"	13"	17¼"	24¾"				
			1¾" wide		3½" wide		5005	36"	4500PT	48"	NA	22¼"	24¾"
							5005	41"	4500BT	48"	6½"	17¼"	20¼"
				5300	36"	4512BT	56"	6½"	17¼"	28¼"			
				5300	39"	4515BT	56"	10"	17¼"	24¾"			
				5300	41"								

36: 12½
41: 17½

7½"





5005 5200
5205 5300

Suffix Key

AT—acorn top PL—plain PTS—pin top short
 BT—ball top F—fluted BTS—ball top short
 PT—pin top T—twisted EE—eased edge
 MT—mushroom top



Colonial. Colonial is Americana. It's always in style, and its 1¼" width is refined. Post-to-post newels are ball or mushroom top. Newels are available for kneewalls as well.

5¾"			Baluster		Newel: 3" wide					
			1¾" wide		Item	Lgth	Top	Turn	Bot	
31: 16¼ 34: 18¾ 36: 20¾ 39: 23¾ 41: 25¾			Item	Lgth	4010PT	48"	NA	27"	20"	
			5015	31"	4013PT	43"	NA	27"	16"	
			5015	34"	4010BT	48"	5"	23"	16¼"	
			5015	34"	4012BT	54"	5"	23"	22¼"	
			5015	36"	4015PT	59"	NA	27"	31"	
			5015	36"	4015BT	59"	10"	23"	22¼"	
			5015	41"	4016BT	59"	13"	23"	19¼"	
			5015	43"	4040BT	48"	5"	23"	16¼"	
			5141	31"	4042BT	54"	5"	23"	22¼"	
			5141	34"	4045BT	59"	10"	23"	22¼"	
1¾" wide		Newel: 3½" wide		5141	36"					
				5141	39"	4020PT	48"	NA	27"	20"
				5141	41"	4020BT	48"	5"	23"	16¼"
						4022BT	56"	5"	23"	24¼"
						4025BT	56"	10"	23"	19¼"

8¾"

7½"

5141 5015

Mushroom Top Newel: 3" wide

Item	Lgth	Top	Turn	Bot	4010MT	48"	NA	27"	16¼"
					4012MT	54"	5"	23"	22¼"
					4015MT	59"	10"	23"	22¼"
					4040MT	48"	5"	23"	16¼"
					4042MT	54"	5"	23"	22¼"
					4045MT	59"	10"	23"	22¼"
					4010PTS	43"	NA	20½"	22½"
					4010PTS	48"	NA	20½"	26½"
					4013PTS	43"	NA	20½"	22½"
					4010BTS	43"	5"	17½"	17¾"
					4010BTS	48"	5"	17½"	21¾"
					4012BTS	54"	5"	17½"	27¾"
					4012BTS	59"	5"	17½"	32¾"
					4015BTS	48"	10"	17½"	16¾"
					4015BTS	59"	10"	17½"	27¾"
					4016BTS	48"	13"	17½"	13¾"
					4016BTS	59"	13"	17½"	24¾"

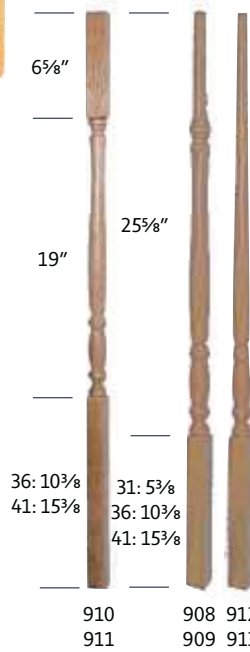


Colonial

Bordeaux



Bordeaux. It's classic European with an American touch: graceful lines on a substantial baluster and newel. Combine painted balusters with stained handrail for contrast.



Baluster 1 1/4" wide

Item	Lgth
908	31"
908	36"
908	41"
910	36"
910	41"
912	36"
912	41"
909	36"
909	41"
911	36"
911	39"

Newel: 3" wide

Item	Lgth	Top	Turn	Bot
953PT	44"	NA	23"	21"
954PT	48"	NA	23"	24"
954PT	59"	NA	23"	35"
955BT	48"	5"	23"	15 3/8"
955BT	54"	5"	23"	21 3/8"
955BT	59"	5"	23"	26 3/8"
958BT	48"	10"	23"	10 3/8"
958BT	59"	10"	23"	21 3/8"
956BT	48"	13"	16 1/2"	13 3/4"
3 1/2" wide				
954-4BT	48"	NA	23"	24"
955-4BT	48"	5"	23"	15 1/2"
955-4BT	56"	5"	23"	23 1/2"
958-4BT	56"	10"	23"	18 1/2"

Suffix Key

AT—acorn top	PL—plain
BT—ball top	EE—eased edge
PT—pin top	



Craftsman



Craftsman. It offers the simple, honest, and natural lines of Arts & Crafts. It's style is timeless; its look is strong. Favorite species include oak and maple.

Baluster 1 1/4" wide

Item	Lgth
100	31"
100	36"
100	41"
100EE	31"
100EE	36"
100EE	41"
200	36"
200	41"

Newel: 3" wide

Item	Lgth
300-48	48"
300-54	54"
300-59	59"
300EE	43"
300EE	48"
300EE	54"
3005BT	54"
3 1/2" wide	
350-48	48"
350-56	56"
4005AT	56"
4005BT	56"
4 1/2" wide	
450-48	48"
450-59	59"





Cabinetry for Your Stairs

What's the difference between a standard and a box newel?

A standard newel is solid wood and typically turned on a lathe. But a box newel is built in the same way you might build a cabinet: form a box, rout a design, and apply mouldings and panels.

A box newel dominates the staircase and draws the eye. So, if your staircase includes a box newel, select the newel design first, then move on to the baluster, handrail, and accessories.



Includes Flat & Peak Caps

Item	Width*	Lgth	Top	Turn	Bot
960	4½"	48"	6½"	17¼"	21"
961	4½"	56"	6½"	25¼"	21"
962	3½"	48"	6½"	NA	38¼"
963	3½"	56"	6½"	NA	46¼"

Includes Both Caps & Mounting Block

991PL	6¼"	56"	6½"	25¼"	21"
991FP	6¼"	56"	6½"	25¼"	21"
991RP	6¼"	56"	6½"	25¼"	21"
991F	6¼"	56"	6½"	25¼"	21"

Optional Pedestal for 962/963

959	4½"	22"	NA	NA	NA
-----	-----	-----	----	----	----

*Measured at base

Suffix Key

PL—plain	RP—raised panel
F—fluted	FP—recessed panel



Interchangeable flat & peak caps



Mounting block

960/961 (w/pedestal)
962/963 (w/o pedestal)

991PL

991F

991RP

991FP

Triple Quality Innovations

*Replacing wood
with hollow iron balusters?*

Baljak
keeps it simple!



Designed to install 1/2" hollow iron balusters, the *Baljak* anchor simplifies installation: no shimming or scratched caps. *Baljak* applies to open-tread and knee wall applications, on both rakes and balconies. New installations or remodeling.

Easy Three-Stage Installation



1. Install *Baljak* anchor

- Using a 5/16" driver, install *Baljak* anchor into the pilot hole.
- Place rubber gasket over exposed threading.

2. Install iron baluster

- Slip decorative metal shoe onto baluster (right).
- Apply E6100 adhesive into hole on underside of handrail.
- Push baluster's lower end onto *Baljak's* gasket, then pull baluster up into hole.



3. Adjust & secure

- While pulling up on baluster, hand-tighten nut to meet the baluster, then snug with a half turn of a wrench.
- Lower decorative shoe to cover *Baljak*.
- Tighten shoe's set screw.

TRIPLE QUALITY
WORKMANSHIP

Apply
E6100
No-Sag
Adhesive!



When installing your iron balusters in stage two (right), apply E6100 adhesive into the handrail hole. Most construction adhesives sag. But E6100 is formulated to eliminate sag or runs. It's also non-flammable, flexible, and waterproof. Apply enough to set the baluster; do not fill the hole.



QwikTread Kits

for a quick, quality install

QwikTread Kits include stair parts—tread, riser, and riser edge moulding—for one complete step. Ascension® designed these kits for greatest flexibility.

- 12½” deep, 6-ply solid core treads for ample trimming and for superior stability.
- Riser is wood one side; primed, the other.
- Straight or returned ends, oak or maple.
- Returned treads are mitered both sides, allowing you to cut one end to make LH or RH without assembly.
- Packed: one step per box. Landing kits also available.



Installation

1. Prepare rough staircase

Remove stair nosing, making it flush with the riser.

2. Cut and install riser

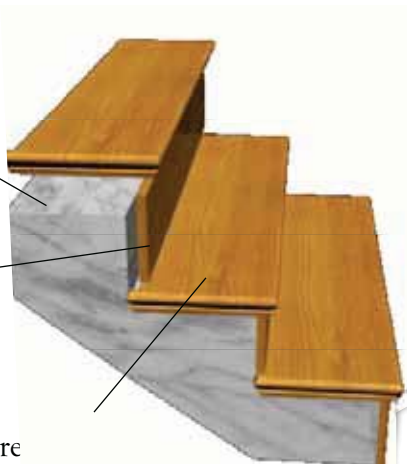
Apply construction adhesive to back and fasten with finishing nails.

3. Cut and install tread

Apply construction adhesive to back, pre holes, then fasten with nails or screws, &

4. Apply riser trim moulding

Order this moulding separately.



Wall to Wall w/Riser and Trim

QT48OAK	48”, oak, straight
QT72OAK	72”, oak, straight
QT48MAP	48”, maple, straight
QT72MAP	72”, maple, straight

Returned End w/Riser and Trim

QT48OAKMR	48”, oak, returned
QT72OAKMR	72”, oak, returned
QT48MAPMR	48”, maple, returned
QT72MAPMR	72”, maple, returned

Riser Only

QT48OAKRISE	48”, oak, wood/prime
QT72OAKRISE	72”, oak, wood/prime
QT48MAPRISE	48”, maple, wood/prime
QT72MAPRISE	72”, maple, wood/prime

Landing Kits

QT48OAKLAND	48” x 48”, oak
QT72OAKLAND	72” x 72”, oak
QT48MAPLAND	48” x 48”, maple
QT72MAPLAND	72” x 72”, maple

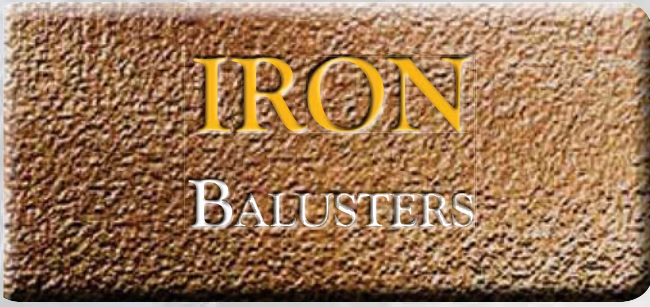
Nosing

QTNOSEOAK	75”, oak
QTNOAWMAP	75”, maple



“A habit cannot be tossed out the window; it must be coaxed down the stairs a step at a time.”

Mark Twain



Iron balusters require less material than wood for support. So, a staircase with iron balusters appears more open and visible. It also displays more decorative options.

But these options—scrolls, baskets, knuckles, and ribbons—can cause alignment and aesthetic problems without some serious math. Ascension® developed a solution: *Measurement Protocol*.

- It combines decorative options with perfect alignment—top, centerpoint, and bottom.
- You enjoy the most pleasing decorative positioning.

$a+b$ is to a as a is to b

$$\frac{a+b}{a} = \frac{a}{b} = \frac{1618}{1}$$



Ascension® Measurement Protocol

Twist & Basket



Twist & Basket. The most popular style, it lends itself to a classic combination of single, double, and basket designs. Take advantage of iron's inherent compatibility with several designs.

Square ▣

Description	1/2"	5/8"
Single twist	T-02	2G-02
Double twist	T-03	2G-03
Single basket	T-04	2G-04
Double basket	T-05	2G-05
Butterfly & Leaf Scroll	T-55	SO

SO: Special Order

Plain & ZZ

Plain & ZZ. They're simple and contemporary, and complimented by the warmth of wood newels, such as the Craftsman style. But iron blends well with virtually any newel style.

Because iron balusters are thinner than wood, they typically require three on each step in order to pass the 4" sphere test: *a 4" sphere cannot pass through any part of the balustrade.*

International Residential Code

Square

Description	1/2"	5/8"
Plain	T-01	2G-01
Plain basket	T-18	SO
Zigzag (ZZ)	T-ZZ	SO
Heart Scroll	T-58	SO

SO: Special Order



Knuckle

Uniform length of all iron balusters: 43³/₄", including the ³/₄" round top.

Iron finishes: page 16

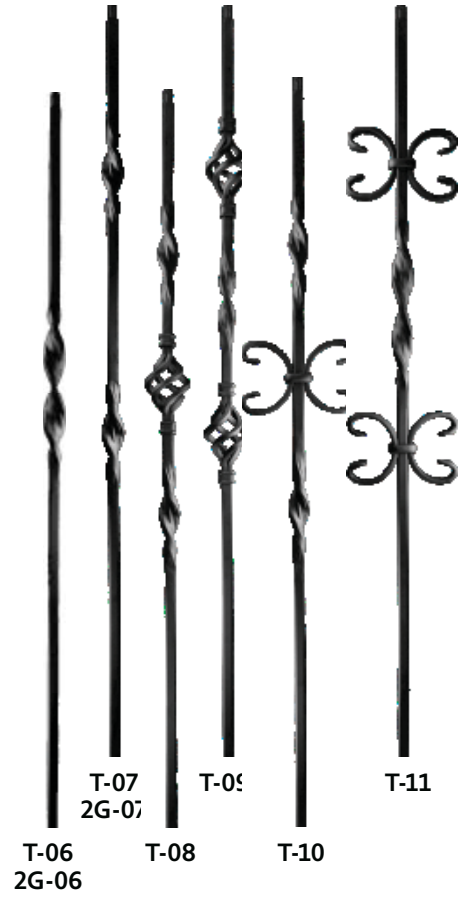
Square

Description	1/2"	5/8"
Single knuckle	T-60	2G-60
Double knuckle	T-61	2G-61
Double knuckle single basket	T-62	SO
S Scroll	T-56	SO

SO: Special Order



Ribbon



Square □

Description	1/2"	5/8"
Sgle ribbon	T-06	2G-06
Dble ribbon	T-07	2G-07
Sgle basket	T-08	SO
Dble basket	T-09	SO
Sgle butterfly	T-10	SO
Dble butterfly	T-11	SO

SO: Special Order

Uniform length of all iron balusters: 43 3/4", including the 3/4" round top.
Iron finishes: page 16

Gothic



Gothic. Available in 1/2" thickness only, to showcase its elegance. But all other square balusters are offered in both 1/2" and 5/8" thicknesses.

You might characterize 1/2" as *Old World Charm*; 5/8", as *Bold & Beautiful*. The 5/8" is more robust and is compatible with both the 3" and 3 1/2" newels.

Square □

Description	1/2"
Plain	T-40
Single knuckle	T-41
Double knuckle	T-42
Single basket, knuckle	T-43
Single collar	T-44
Double collar	T-45
Single basket collar	T-46
Single basket collar	T-47

Taos



Square □

Description 1/2"

Taos

- Flower/arrows T-21
- Split arrows T-22
- Split arrows w/basket T-23

Tuscan

- Plain T-30
- Single ball T-31
- Double ball T-32
- S scroll T-36
- Single diamond T-93
- Double diamond T-94
- Single oval T-95
- Double oval T-96



Tuscan

Taos and Tuscan. Unlike Round's lathe-like precision, Taos and Tuscan feature hammered edges for a handmade appearance. Taos' arrow motif recalls America's southwest heritage. Tuscan offers classic ball, diamond, and oval designs.



Round



Round. It bears the refined, precise look of a metal lathe. Its $\frac{5}{8}$ " thickness makes it *Bold & Beautiful*. Choose from four styles to create either a contemporary or traditional look.

Uniform length of all round iron balusters: 43"

Iron finishes: page 16



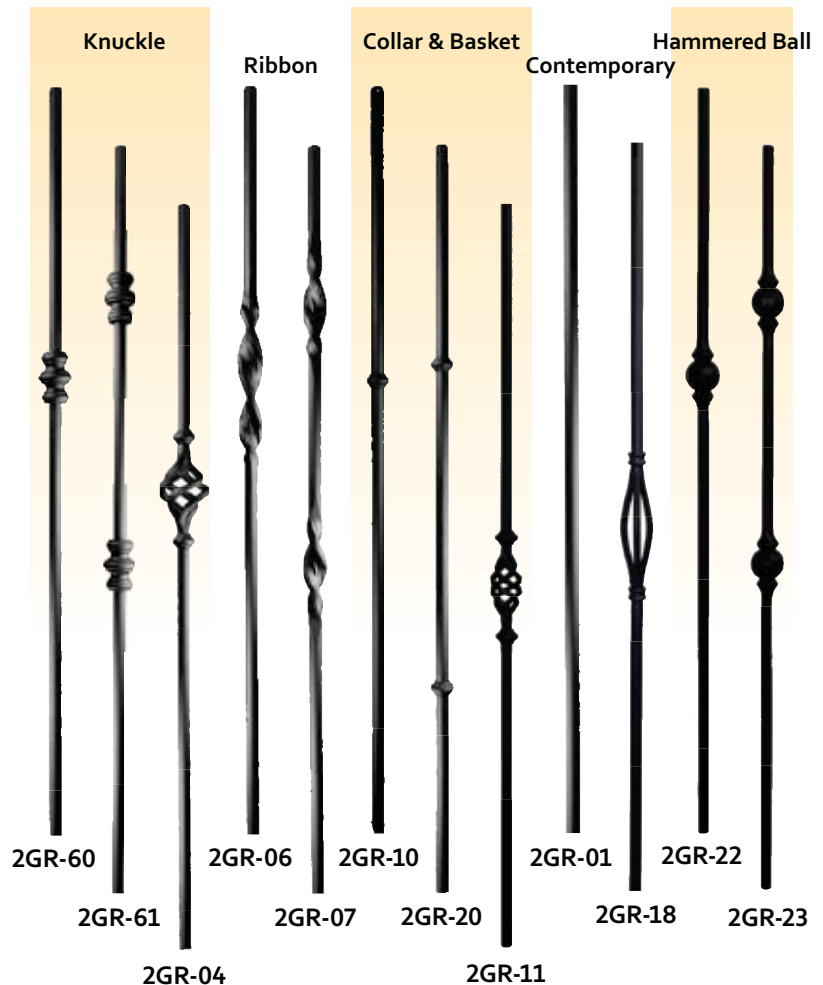
Round ●

Description	$\frac{5}{8}$ "
Plain & Knuckle	
Single knuckle	2GR-60
Double knuckle	2GR-61
Basket	2GR-04
Ribbon	
Single ribbon	2GR-06
Double ribbon	2GR-07
Collar & Basket	
Single collar	2GR-10
Double collar	2GR-20
Basket	2GR-11
Contemporary	
Single basket/collar	2GR-04
Single basket/collar	2GR-18
Hammered Ball	
Single ball & collar	2GR-22
Double ball & collar	2GR-23

Knuckle
Ribbon
Collar & Basket
Hammered Ball
Contemporary

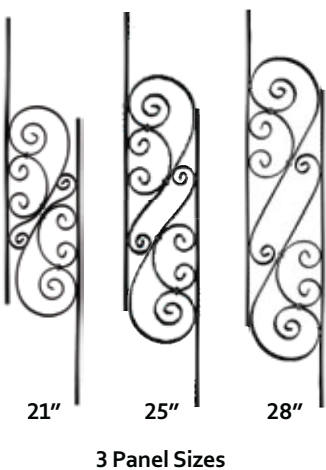
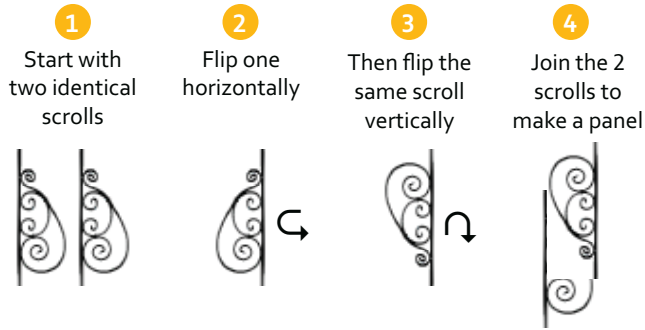


Ascension® welcomes your request for quotations. Also, we will do our best to find what you want: custom wood species and styles, and restoration parts.



Panel Scroll

Scroll Panel. A scroll panel is formed by combining two identical scrolls. They adjust to the staircase rake. Choose between 3 sizes and follow 4 simple steps:



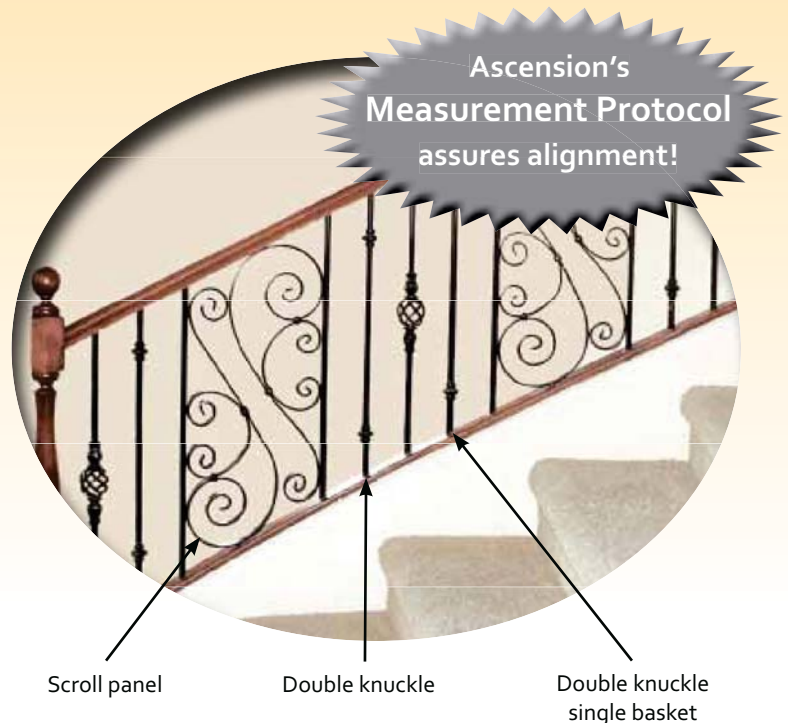
Panel Combinations
 Order two scrolls of the same type and size to form a panel:
1/2" Square
 T21S-21"
 T25S-25"
 T28S-28"
5/8" Round
 2GR-21S 21"
 2GR-25S 25"
 2BR-28S 28"



Combining Iron Baluster and Scroll Styles

Different iron baluster styles blend well together on the same staircase. The following guidelines will help create a pleasing combination and pattern.

1. Find examples in photos or in homes.
2. Combine any styles you like.
3. Set up a repeat pattern.
4. Work within 1 or 2 style families.
 Staircase at right combines 3 different balusters from 2 families.
5. Confirm finish availability of style families before making a final decision.



Handrail and Brackets

Plowed and bending rails are also available



6010
2¼" w x 2⅜" h



6210
2⅝" w x 2⅜" h



6910
2⅝" w x 2⅜" h



6042
2¼" w x 1½" h



8200
2⅝" w x 2¼" h



8500
2⅝" w x 2⅜" h



9100
2¼" w x 2⅜" h



Model	Material	Reach	AB	BB	BC	DC	ORB	SB	SN	WH	RC
3002HD	Zinc Alloy	2⅜"	●	●	●	●	●	●	●	●	●
3003	Zinc Alloy	2¾"	●	●	●	●	●	●	●	●	●
3003LA	Zinc Alloy	3¼"				●	●	●	●		
3004	Solid Brass	2⅝"		●		●	●		●		●

Finish Cross Reference

AB (US5)—Antique brass	DB (US26D)—Dull chrome	SB—Satin black
BB (US3)—Bright brass	ORB (US10B)—Rubbed bronze	SN (US5)—Satin nickel
BC (US26)—Bright chrome	RC—Rubbed copper	WH—White

Iron Accessories and Finishes

Square



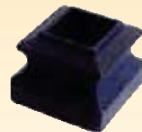
Straight, alum
SH900—½"
SH901—½" *
2G900—⅝"



Angle, alum
SH904—½"
SH905—½" *
2G904—⅝"



SH906 straight
½" alum
surface-mount



SH800 straight
½" alum
w/o set screw



SD900 straight
½" cast iron
w/set screw



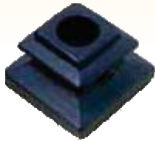
SD904 angle
½" cast iron



KN500 knuckle
½" alum

*To be used with ½" hammered balusters

Round



SD500R straight
½" cast iron



SD504R angle
½" cast iron



2GR900 straight
⅝" aluminum



2GR904 angle
⅝" aluminum



C1 collar
⅝" round



C2 collar
⅝" round



2G Short Plug



T Plug



Baljak Anchor
see page 8



Dowel Screw Plugs

Prefix Key

SH—aluminum	KN—knuckle
SD—cast iron	C—collar
2G—⅝" baluster	

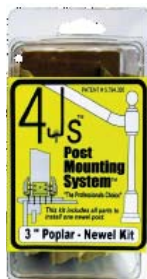


- | | | | | | | | |
|-------------------|---------------|----------------------|---------------------|---------------|---------------------|-------------------|-------------------|
| CV
Copper Vein | NKL
Nickel | AN
Antique Nickel | RB
Rubbed Bronze | PEW
Pewter | RC
Rubbed Copper | SV
Silver Vein | SB
Satin Black |
|-------------------|---------------|----------------------|---------------------|---------------|---------------------|-------------------|-------------------|

Colors applicable to specific styles

Installation Kits and Materials

Newel Fastener Kits



4JS Newel Mounting Kits

Species	3"	3½"	5"
Cherry	3009CHE	3010CHE	SO
Maple	3009MAP	3010MAP	3011MAP
Oak	3009OAK	3010OAK	3011OAK
Poplar	3009POP	3010POP	3011POP
White	SO	3010WOAK	SO



101 Sure-Tite Newel Fastening System

Includes:
11" lag bolt, oak & maple wood plugs, washer, and nut



EZLock
Newel Fastener
KeyLock
Concealed Newel Fastener

Plugs and Rail Bolt Kits



Tapered Wood Plugs

Species	½"	⅝"	1"
Cherry	SO	3058CHE	3001CHE
Maple	SO	3058MAP	3001MAP
Oak	3012OAK	3058OAK	3001OAK
Poplar	3012POP	3058POP	3001POP
EuroBeech	SO	3058EBCH	3001EBCH
Birch	3012BPBRCH	SO	SO
Alder	SO	SO	3001ALD
Walnut	SO	SO	3001WAL



Button Plug
3012BPBRCH
½" birch



RBKIT Rail Bolt Kit

Hanger bolt, curved washer, nut, and plug

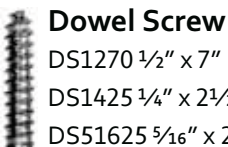


E6100
No-Sag Adhesive
E6100 clear
E6100B black



2900W Rail Bolt Wrench

Screws, Bolts, and Drivers



Dowel Screw
DS1270 ½" x 7"
DS1425 ¼" x 2½"
DS51625 ⅝" x 2½"



Rail Bolt Center Cone Pt
RB51635 ⅝" x 3½"
RB51650 ⅝" x 5"



Nut Driver
¼" DSDRIVER14
⅝" DSDRIVER516
⅝" HBDRIVER516



Curved Plastic Washer
2811 ⅝"



Rail Bolt Flange Nut
RBFLANGENUT ⅝"

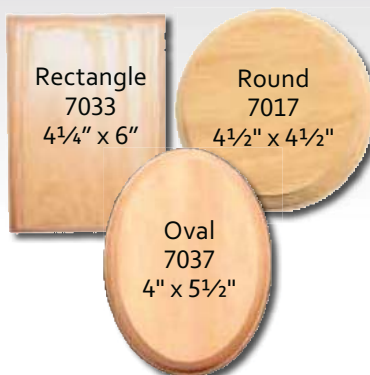


Allen Wrench
ALLENWRENCH 2.5 mm



EZ Dowel Pin
EZPIN ¼" x 1"

Rosettes and Tread Brackets



Rectangle
7033
4¼" x 6"

Round
7017
4½" x 4½"

Oval
7037
4" x 5½"

Rosettes

Species	Round	Oval	Rectangle
Cherry	SO	7037CHE	SO
Maple	7017MAP	7037MAP	7033MAP
Oak	7017OAK	7037OAK	7033OAK
Poplar	7017POP	7037POP	SO
EuroBeech	SO	7037EBCH	SO

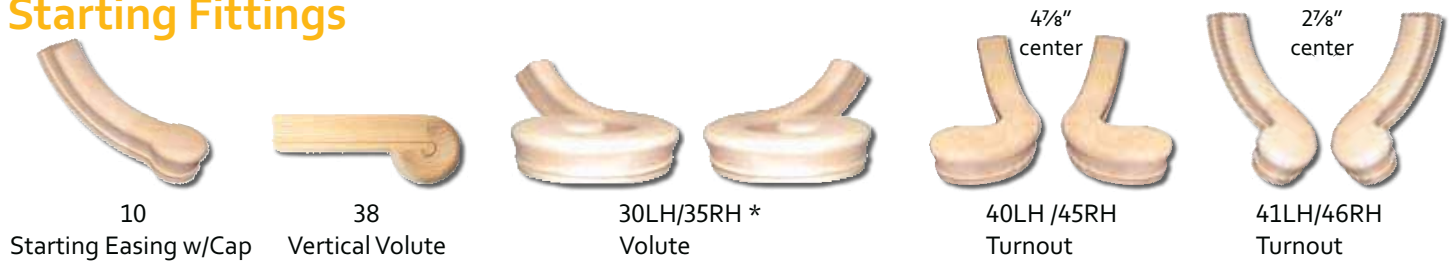
Tread Bracket



7029OAK Scroll

Fittings, Starting Steps, False Tread

Starting Fittings



Transition Fittings



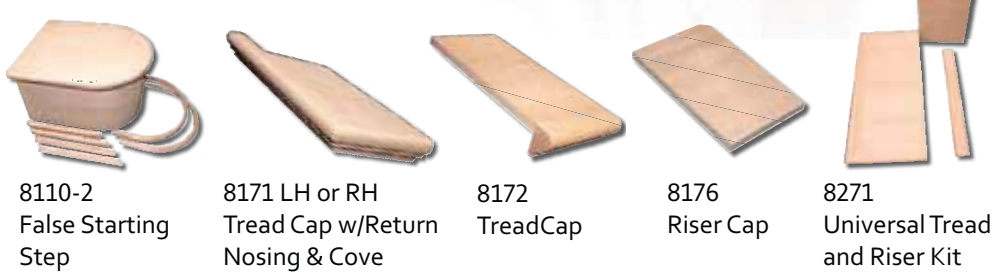
Gooseneck Fittings*



Starting Steps*



False Tread



Notes

- **Handrail prefixes.** Add handrail prefix when ordering fittings (right).
- **Volutes.** Ascending arm volutes also available in low, medium, and high.
- **Gooseneck fittings.** Includes one #12, 60° Up Easing (right), along with connection hardware and plugs. If 1-Riser is needed, please cut vertical gooseneck to proper length.
- **Starting steps.** Other configuration starting steps available on special order.

Handrail and Prefix

6210	72	8500	85
6910	69	9100	91
8200	82	6042	NA

Treads, Risers, Lineals, Transitions, Mouldings

Treads, Risers, & Shoe Rail

Custom treads, winders, and starting steps also available.



8070 Tread: Solid & Core Stock & Special Species

8070MTR Mitered Return One Side

8078 Riser: Solid & Core Stock & Special Species

8080-13" L/R Nosing

6045—1¼"
6046—1¾"
Shoe rail

Stair Lineals



S4S Boards

6050—1¼"
6052—1¾"
Fillet

8120—½" x 1⅜"
Shoe

8177
Nose/cove

8093—3½"
8095—5½"
Landing Tread

8196—½" x ¾"
Cove

8198—7"
Wall Cap

Floor Transitions



2000—½" x 1½"
Reducer

2175—⅞" x 1¾"
Reducer

2333—⅝" x 2"
SM T-Moulding

2343—¾" x 2"
LG T-Moulding

3000—⅜" x 1½"
Carpet Binder

3012—⅝" x 1½"
Small Reducer

3112—⅝" x 2"
Mini Reducer

3122—½" x 2"
Medium Reducer

3214—¾" x 2¼"
Large Reducer

3314—⅞" x 2⅜"
Large Overlap

5112—⅝" x 1½"
Mini Threshold

5120—⅝" x 3⅜"
LG Threshold

9142—⅝" x 1⅝"
SM Sq Nose Reducer

9152—⅝" x 2"
Med Sq Nose Reducer

9172—⅞" x 2"
Lg Sq Nose Reducer

Spline—¼" x 1½"



Additional profiles are also available.

Wall Mouldings



6141—⅜" x 1⅜"
Flat back/bending
Panel Mould

6143—⅝" x 1⅜"
¼" rabet
Panel Mould

6144—½" x 1⅜"
½" rabet
Panel Mould

8120—½" x 1⅜"
Shoe

8634—⅜" x 3"
8636—⅜" x 3¼"
8620—⅜" x 4"
Baseboard

“Two things are bad for the heart: running up stairs and running down people.” — Bernard Baruch