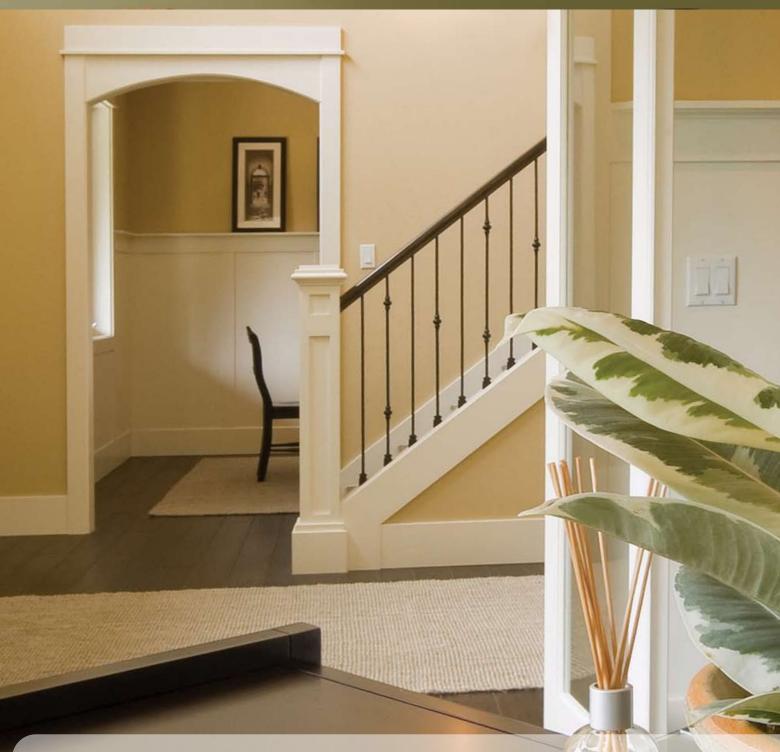
2009 Moulding Selection Guide





making interiors spectacular

Green Building Initiative

MOULDING & MILLWORK INC., AND OUR AFFILIATED BUSINESSES, ARE COMMITTED TO SUSTAINABLE FORESTRY PRACTICES IN ALL OF OUR OPERATIONS.



(MOULDING & MILLWORK)

making interiors spectacular

To this end we have undertaken significant steps to achieve our Chain of Custody certification from Scientific Certification Systems (SCS), an independent certifier of Forest Stewardship Council (FSC) chain-of-custody certification and other environmental and sustainability claims. A total of 16 of our operations throughout North America now hold Independent Certificate of Achievement from SCS, Registration number SCS-I-002-COC.

In addition, four of our facilities hold Chain of Custody certification from SCS, in accordance with the rules of the Forest Stewardship Council (FSC), Registration number SCS-COC-00710. Products distributed from these facilities have been harvested from forests that meet stringent environmental, social and economic standards. This includes distribution of mouldings and millwork in solid wood lineal pine, fingerjoint lineal pine, and MDF.

Moulding & Millwork, looking to the future, has joined the US Green Building Council (USGBC). The US Green Building Council, in conjunction with the Canada Green Building Council, are working to "transform the way buildings are designed, built and operated, enabling an environmentally and socially responsible, healthy, and prosperous built environment that improves the quality of life in communities".

The USGBC has developed the LEED Green Building Rating System. LEED, Leadership in Energy and Environmental Design, has established credible and consistent standards for sustainability in the built environment, using a point rating system for construction projects.

Moulding & Millwork, through our manufacturing facilities and affiliates, have the ability to provide products that may contribute to LEED rating points in the following areas:

- Materials & Resources, 4.1, 4.2, 5.1, 5.2, 7
- Indoor Environmental Quality, 4.4

To help ensure future generations of having sustainable forest resources, Moulding & Millwork is working closely with the Canadian Standards Association (CSA), the Sustainable Forestry Initiative (SFI), & the Forest Stewardship Council (FSC) on timberlands throughout Canada. Our goal is to provide 100% of material from certified forests in all of our operations in North America.



SPERO[™] eco-wise mouldings & boards

Contains no urea-formaldehyde Meets CARB Phase II requirements 100% recycled wood fiber Harvested from responsibly managed forests Manufactured domestically Platinum Prime[™] premium finis

Professional grade MDF mouldings and boards and eco-friendly too!

www.speromouldings.com

This product will qualify for LEED[™] credit as a "Low Emitting Material" under the indoor air quality provision EQ 4.4, for "Recycled Content" under MR 4.1 and 4.2, and when applicable for "Local/Regional Materials" under MR 5.1 and MR 5.2.



FOR ADDITIONAL INFORMATION ON OUR GREEN BUILDING INITIATIVE, PLEASE VISIT OUR WEBSITE AT: www.mouldingandmillwork.com







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BUNDLE COUNT		
→ 410)	BDL
11/16" x 2-1/4"	Hemlock	8
	Ī	
PROFILE SIZES		
PROFILE SPECIES	ş]	

5 82 6 9

ARCHITRAVES: In classical architecture, it described the main beam resting on the tops of the columns. Today it is often used as a decorative moulding for ornamentation or finishing at the top of windows and doors. (1)

(2) BASEBOARDS: Baseboards are placed along the wall at the floor. They should be chosen to work in harmony with your casings to finish and tie the room ogether. Baseboards are usually thinner than the casing.

(3) BUILD-UPS: Combining two or more moulding profiles to create a new or custom look. Also called stacking, build-ups make it easy to create the look of custom made trimwork without the high cost.

(4) CASING: Casings define the overall character of a room and are often the most visible part of the trim. They are used primarily to cover the gap between drywall and the door or window frame. Casings are generally thicker than the base mouldings.

5 CROWNS: Crowns are placed along the wall at the ceiling. They come in a wide range of patterns and sizes. Crowns soften the transition from wall to ceiling while adding a distinctive look and charm to your room.

(6) FINISH BOARDS: Finish Boards come in either S4S (Surfaced 4 Sides) or S3S (Surfaced 3 Sides) and are used for a multitude of purposes including shelving, ndow liner, bases, casing, etc

(7) LATTICE: A Lattice is a thin strip of flat moulding commonly used to hide seams and trim edges. It is available in a multitude of widths and is useful for a wide variety of projects.

8 PANEL MOULDS: Panel Moulds are used to frame wall paneling and add an accent to your walls. Often used in furniture construction.

 $(\,9\,)$ RAKE MOULD: Rakes are often used as crowns. In fact, they are sometimes called "solid crowns".

(10) WAINSCOT: Trimwork installed in the area below a chair rail. Numerous options are available including raised panel, shadow box and beaded. Combined with a chair rail and baseboard, Wainscoting creates a dramatic look to any room

WINDOW STOOL: Also called window sill, a Window Stool is the surface installed below the sash of a window. Trim installed under window stool creates a (11)distinctive look and adds a decorative touch.

Glossarv of Terms

BASE SHOES: Base shoes are primarily used to trim flooring materials and are often used in combination with a traditional baseboard to conceal variations between the flooring and the base. However, this versatile profile works great to solve numerous trimming needs. BATTENS: A Batten is a narrow strip of wood used to cover joints or as decorative vertical members over plywood or wide boards.

BEADED CEILING: A popular profile used often as wainscot paneling. Combined with a chair rail or cap mould and a baseboard, beaded ceiling makes a distinctive wainscot package. BRICKMOULDS: A Brickmould is mainly used as exterior casing around doors. 2 inches is the most common size, however, 1-1/2 and 1-1/4 inch sizes are available. Brickmoulds can also be used in place of a crown, and as a transition under window sills

BULLNOSE: A term used to describe the eased edges of trim and stops. A single bullnose stop would have one eased edge and a square edge back. A double bullnose stop would have two

CHAIR RAILS: Chair Rails are practical as well as decorative. Applied to a wall, from 24 to 48 inches up from the floor, they protect the wall from scuffs and dents from the backs of chairs as well as adding a beautiful accent to any roor CORNERS: Corners are used to protect the outside edges of the wall from damage and abrasion. Corners come in a wide variety of sizes and detailing.

COVES: Coves are commonly used to soften the transition on inside corners but may be used for a wide range of applications. DENTIL: A moulding pattern with a series of closely spaced rectangular blocks and spaces. Used especially in classic architecture.

FULL ROUNDS: Full Rounds are used for numerous purposes and projects. Some of the more common uses are closet poles, curtain rods and towel rods. HALF ROUNDS: A cross section of a Half Round looks like a half circle and is used primarily as decorative trim. It works well as a trim piece for wall paper or to add a decorative pattern to flat panels. This profile can also be used to put a rounded edge on various shelving.

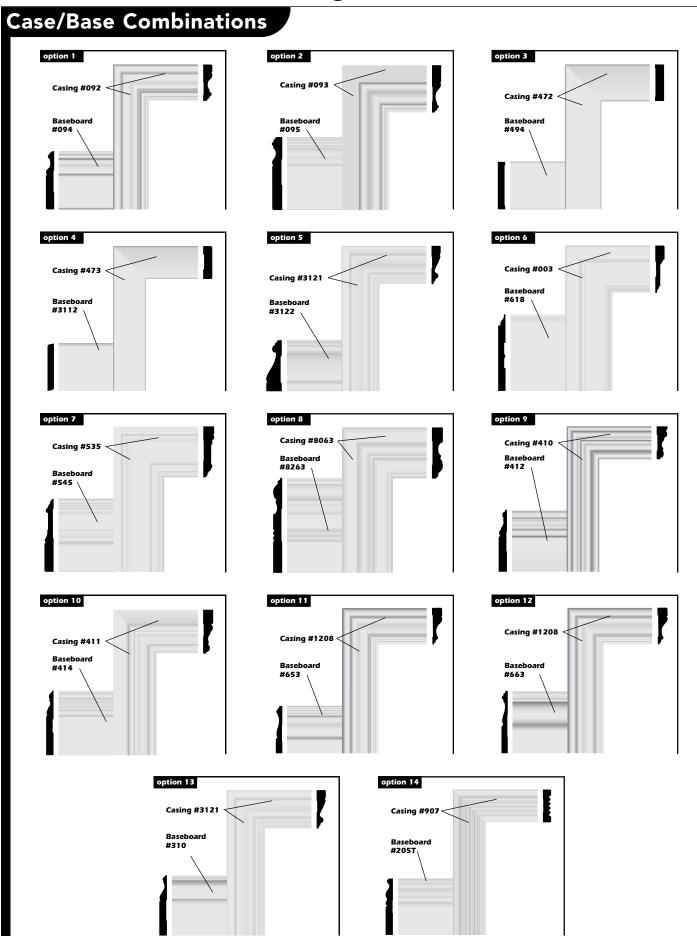
HANDRAILS: Handrails provide safety and support.

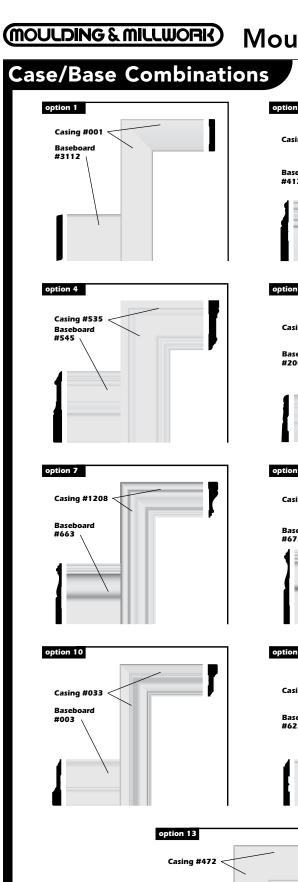
QUARTER ROUNDS: Quarter Rounds come in several sizes and serve a variety of functions. They are most often used with baseboards. RETURN: Term used to indicate the method of carrying a mouldings detail from the front of the moulding back to the wall. Generally a 45 degree cut is made to the front of the long moulding and an opposite 45 is cut on a small piece to carry the detail to the wall.

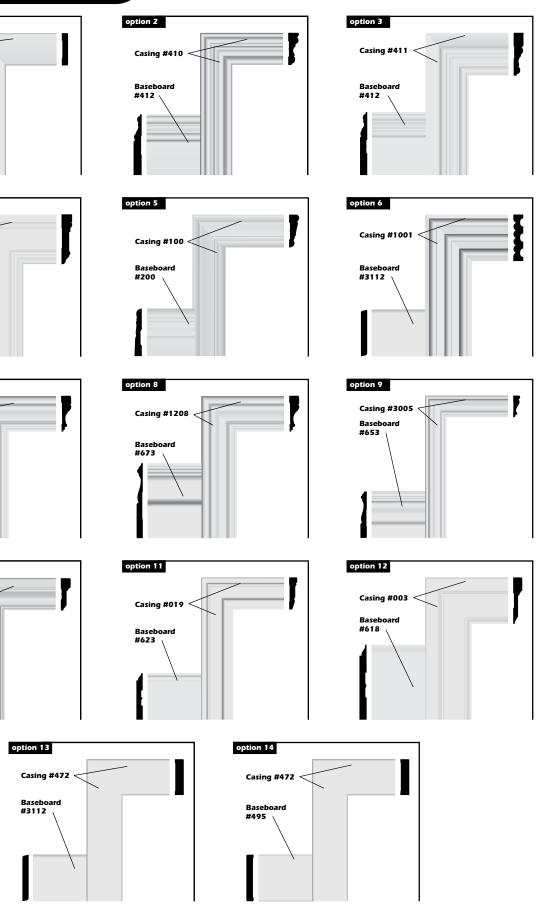
SCREEN MOULD: A very versatile profile; Screen Mould fits a wide variety of needs and uses. Traditionally used to hold mesh screening into wood screens, s well as edge trim on various shelving or wood trim for wall paper et SQUARES AND PARTING BEADS: Squares and Parting Beads are used in a wide range of applications including filling gaps and transitioning heights. This profile may also be used in a variety of craft projects

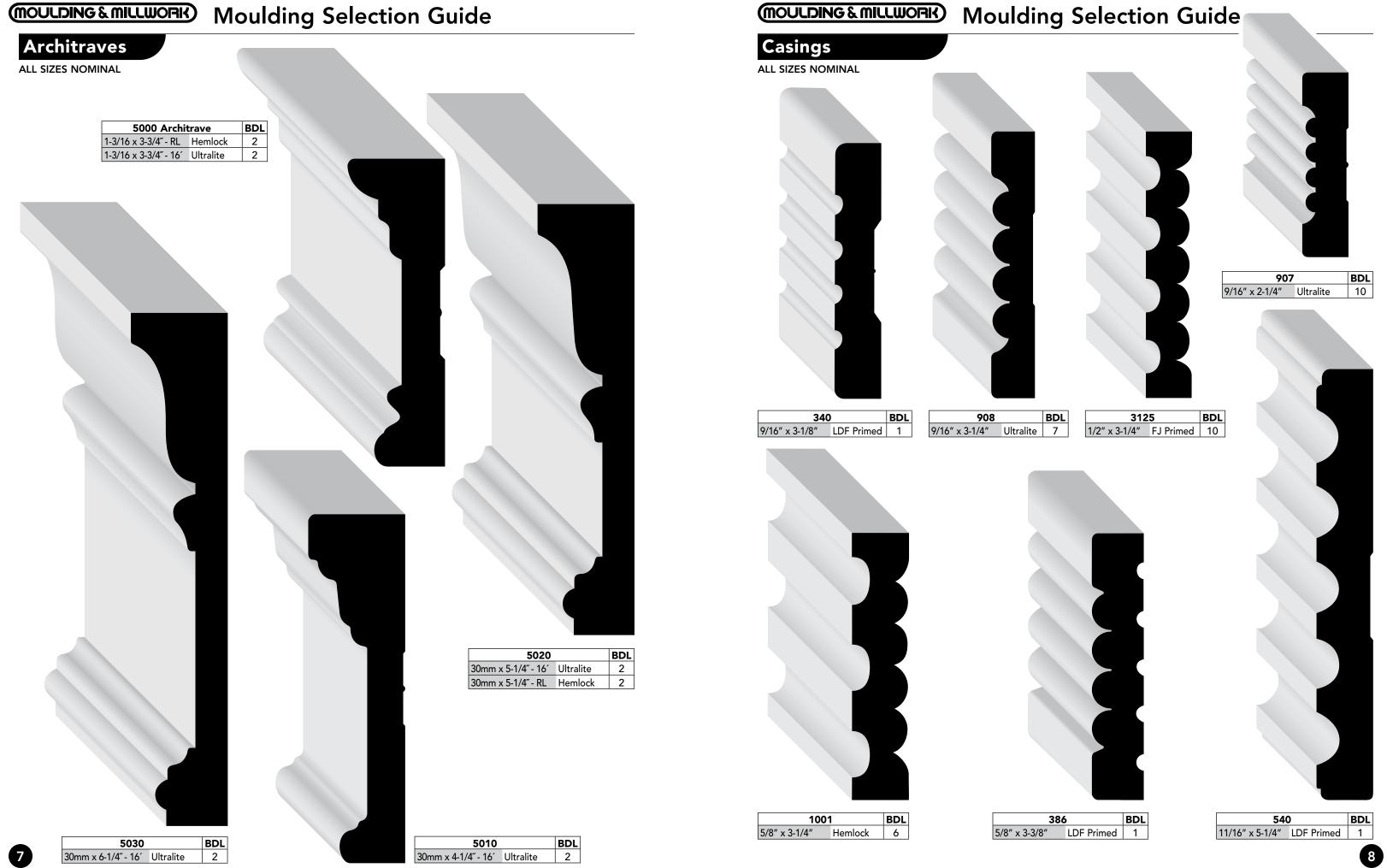


DOOR STOPS: The Door Stop mouldings are attached to the door jamb on both sides and at the top. It is where the door comes to a rest when it is closed stopping the door from moving any further, and covering the gap that would otherwise appear between the door and the jambs.









Casings & Baseboards

 535
 BDL

 11/16" x 3-1/2"
 Hemlock
 6

 3/4" x 3-1/2"
 Ultralite
 6

BDL

8

3122

1" x 3-1/2" Ultralite

<u> </u>			
	5	45	BDL
	9/16" x 5"	Hemlock	3
	9/16" x 5"	Ultralite	3

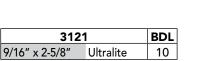






 8263
 BDL

 9/16" x 6-1/2"
 Ultralite
 3









BDL

8

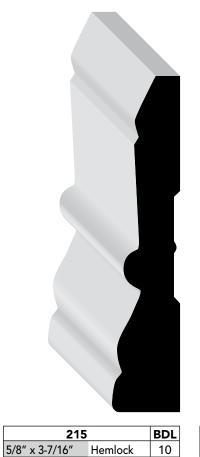
8

410

11/16" x 2-1/4" Hemlock

11/16" x 2-1/4" Ultralite

411	
5/8" x 3"	VG
11/16″ x 3″	He
11/16" x 3"	Ult



321 5/8" x 2-1/4" Hemle

9



412		BDL
9/16" x 4-1/4"	VG Fir	10
9/16" x 4-1/4"	Hemlock	6
9/16" x 4-1/4"	Ultralite	6

414		BDL
9/16" x 5-1/4"	Ultralite	6

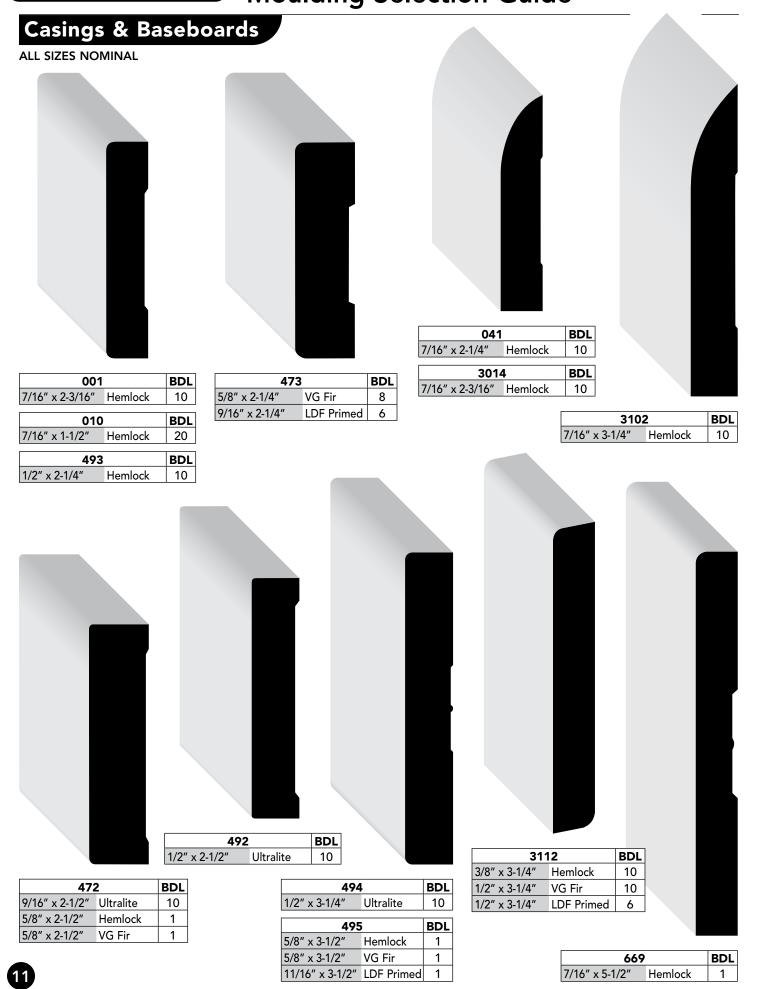


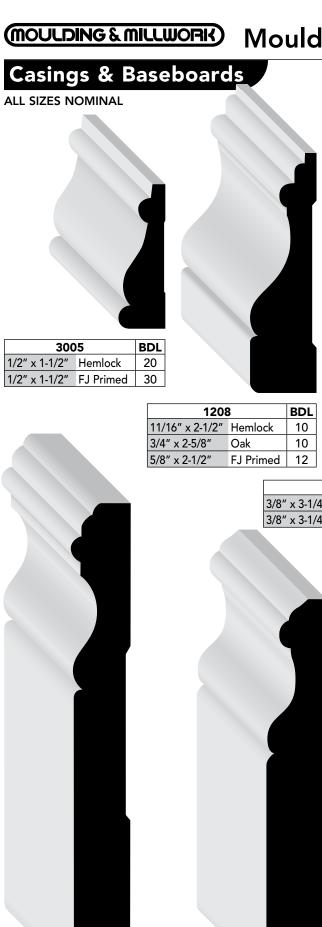
	BDL
ock	12



415		BDL
9/16" x 2-3/16" LDF Primed		6







095 5/8" x 5" LDF Primed 6

BDL

094 BDL 5/8" x 4" LDF Primed 6

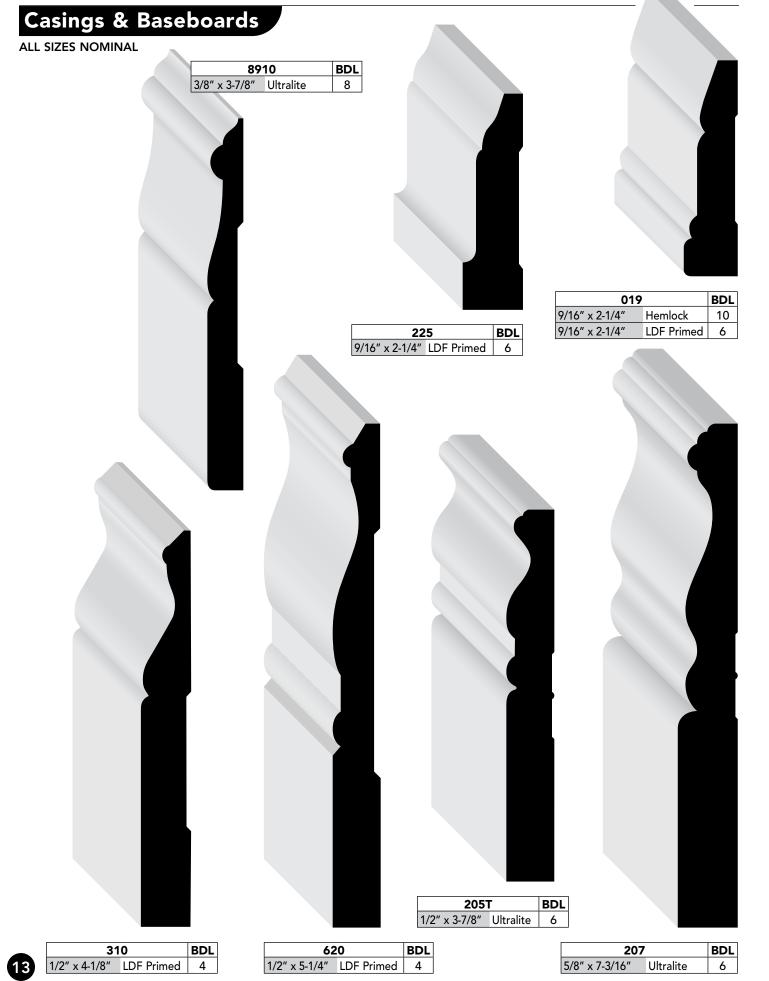
Moulding Selection Guide

ing se	lection	Guid	Je			
653	BDL					
1" Hemlock	10					
4" FJ Primed	10					
	663	3	BDL			
	1/2" x 4-3/16" 3/8" x 4-1/4"	FJ Primed Hemlock	8			
	5/0 X + -1/4	TETHOLK		J		
		[673		BDL
			3/8″ x 5	-1/4″	Hemlock	6
		l	9/16″ x	5-1/8""	FJ Primed	8



09	93	BDL
5/8" x 3-1/4"	LDF Primed	6

092 BDL 5/8" x 2-1/2" LDF Primed 6





Casings & Baseboards

ALL SIZES NOMINAL

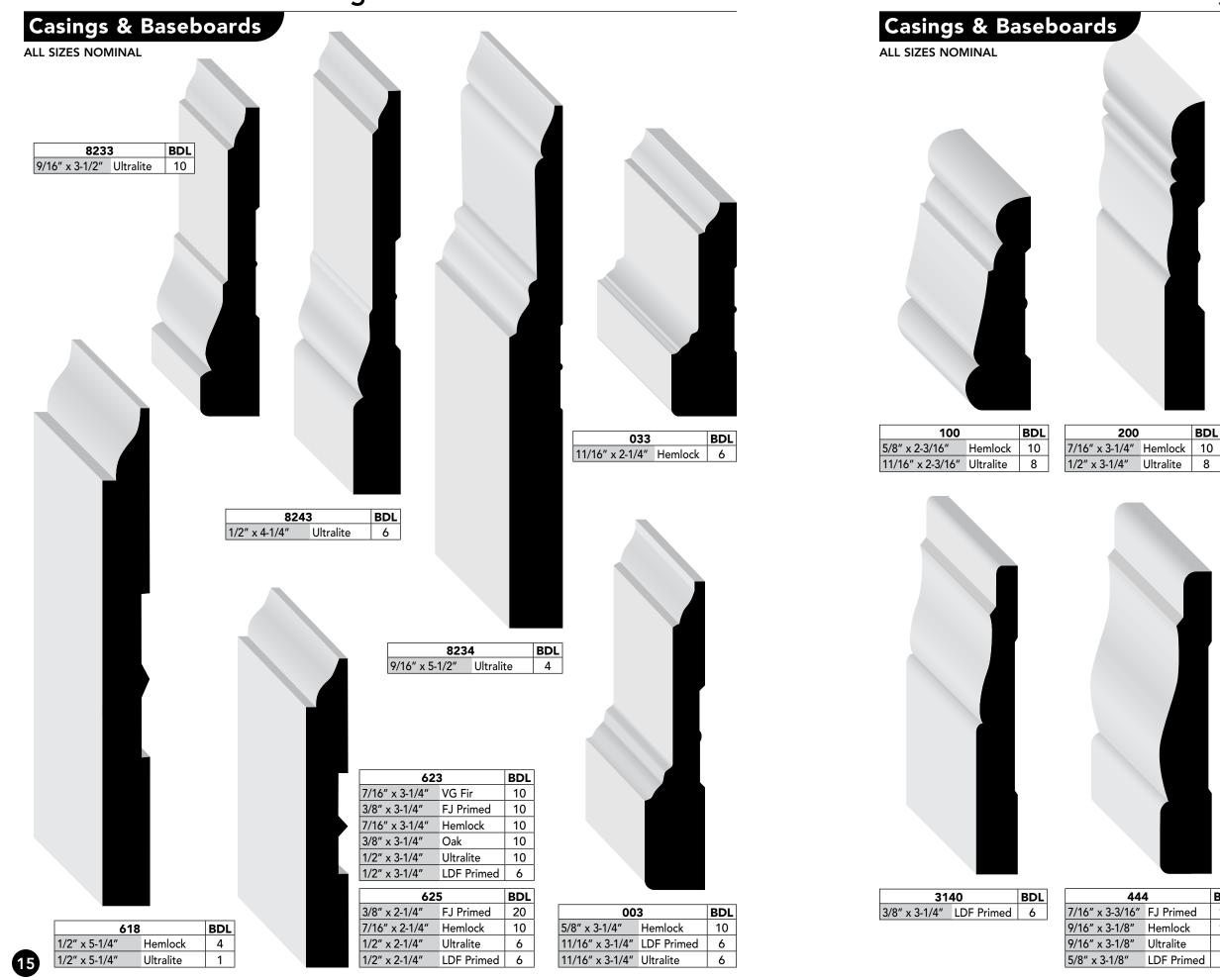


754		BDL
11/16" x 3-1/4"	Hemlock	5
11/16" x 3-1/4"	LDF Primed	1

5/8" x 5-1/4"



751		BDL
5/8" x 7-1/4"	Hemlock	1



444

200

BDL

8

(MOULDING & MILLWORK)



125	BDL

125		DUL	
9/16" x 2-1/16"	Hemlock	10	

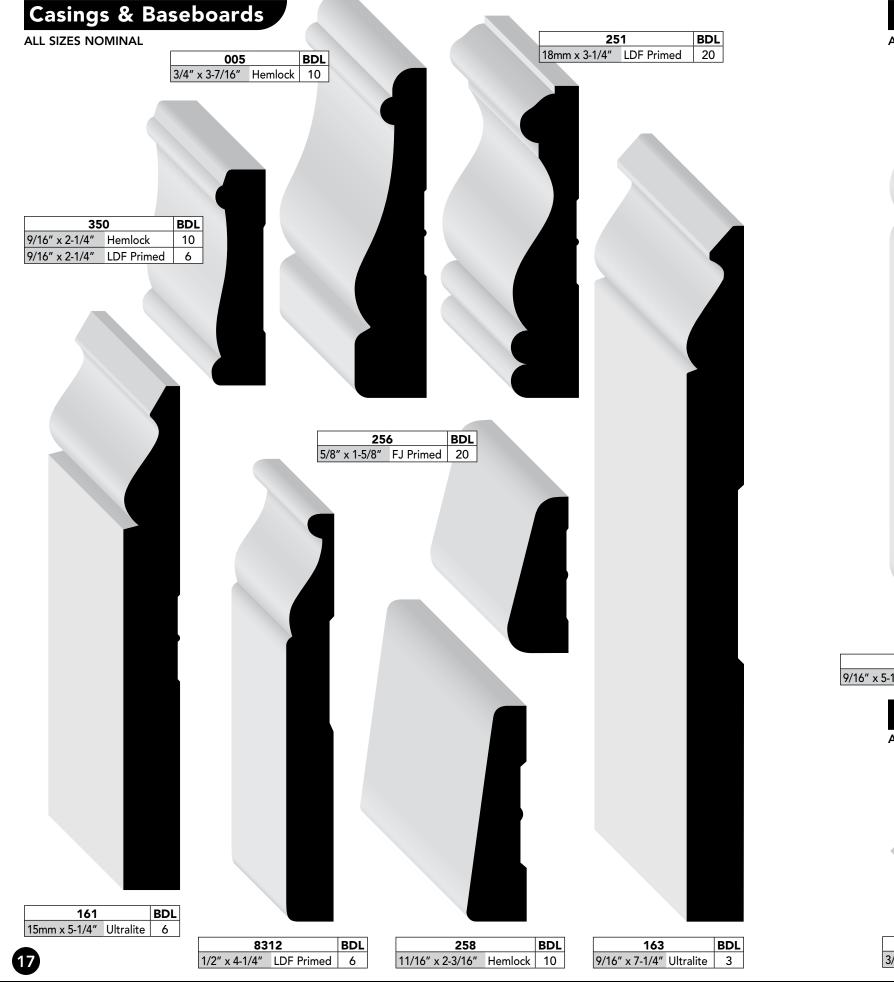
356		BDL
1/2" x 2-1/8"	Oak Veneer	10
7/16" x 2-1/8"	Oak	10
5/8" x 2-1/4"	VG Fir	10
5/8" x 2-1/4"	Hemlock	10
9/16" x 2-1/4"	Ultralite	12
5/8" x 2-1/4"	FJ Primed	12
9/16" x 2-1/4"	LDF Primed	6

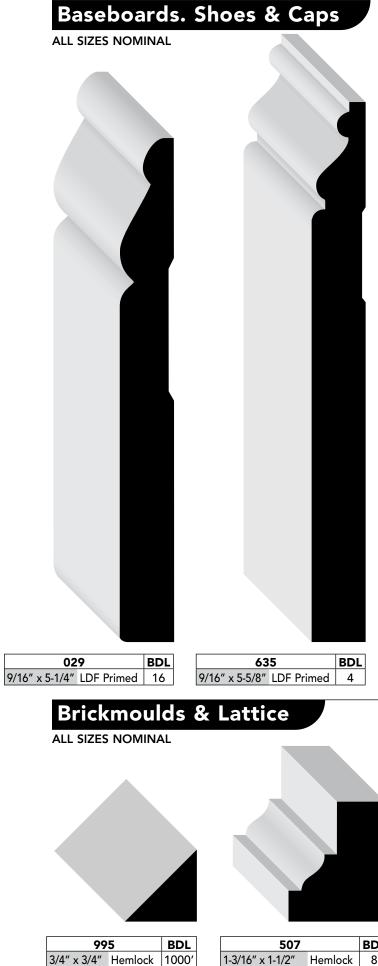


3000		BDL
1/2" x 1-1/2"	Hemlock	20
7/16" x 1-7/16"	Oak	10
1/2" x 1-5/8"	LDF Primed	6

3002		BDL
1/2" x 2-3/16"	Hemlock	10
7/16" x 2-1/4"	Oak	10
7/16" x 2-1/4"	Oak Veneer	10
9/16" x 2-5/16"	LDF Primed	6

	BDL
ed	10
(10
	6
ned	6

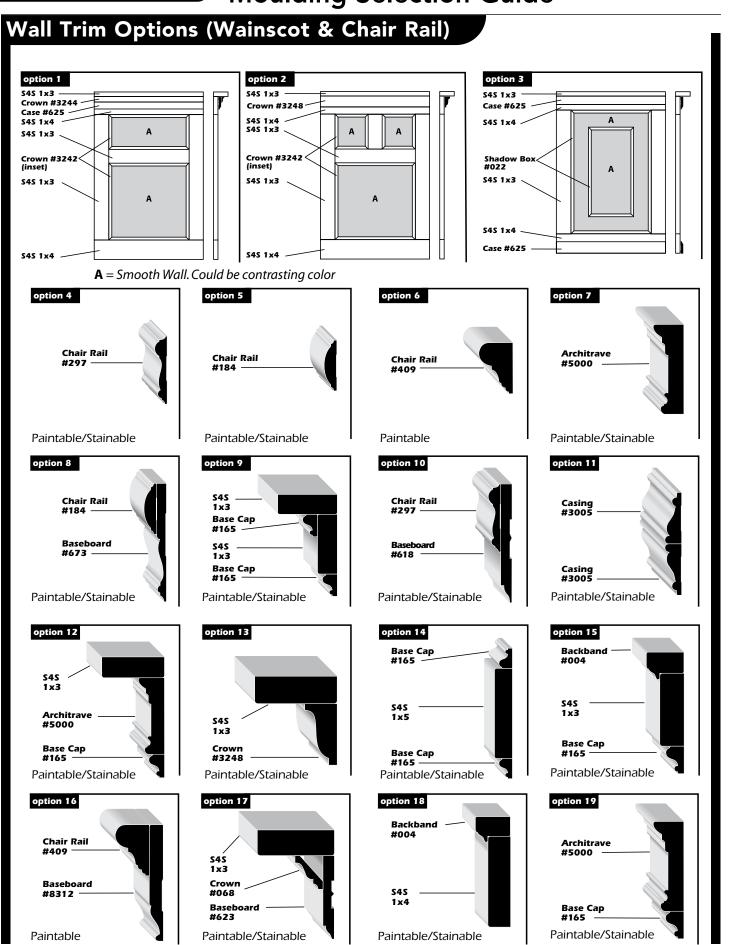




(MOULDING & MILLWORK)

	ng Selection Gui	de		
Caps	165 Base Cap 3/4" x 1-1/8" Hemlock	BDL 20		
		S4S		
		7/16" ×	3288 11/16" VG Fir 11/16" Hemlock 11/16" FJ Primed 3/4" Oak	BDL 20 25 25 20
	326 BDL 9/16" x 3-3/8" LDF Primed 4			
BDL DF Primed 4				
			268 /4" x 1-1/8" Hemlock 267 /4" x 1-3/8" Hemlock	BDL 30
507 BDL //2" Hemlock 8			266 /4" x 1-5/8" Hemlock 264 /4" x 2-1/4" Hemlock	BDL





Solutio Finishing **Pre-Painted**

> NO PAINTING. NO MESS. FINISHED BEFORE YOU BEGIN. FinTek

- Saves Time
- Saves Money
- Eliminates Mess
- Smooth Professional Finish
- Environmentally Responsible Choice

19



THE PRE-PAINTED FINISHING SOLUTION.

(MOULDING & MILLWORK) making interiors spectacular



FinTek™

FinTek[™] Pre-Painted Finishing Solution

Saves Time and Money

- Time-saving mouldings are "finished before you begin."
- Eliminates the mess and expense of painting mouldings in your home.
- Professional quality painted finish.

Say Goodbye to the Mess

- No messy paint clean up.
- No messy paint overspray.
- No need for dropcloths or masking.

Color-Matched Accessories

- Colored Enamel
- Finishing Putty
- Colored Caulking
- Wax Fill Stick

Responsible Choice

• 100% recycled wood fiber.



Installation

Tools For Best Results



- (80 tooth or higher blade recommended)
- **Pin Nailer** that will shoot up to a 2["] nail (23 gauge headless recommended)

The tools for this project are available at most equipment rental outlets

Installs With Ease



saw and install using the pin nailer.

FILL

INSTALL



Prior to filling of nail holes we suggest thoroughly cleaning and removing all dust and debris from the moulding surfaces. In addition make sure all tools and applicators are clean and free of debris.

Fill all holes with **FinTek™** color matched wax fill stick. Build up a small amount of wax over each hole to ensure it is completely filled.

Look for visible seams and gaps and fill with **FinTek™** color matched putty. Press putty into the seams and gaps until the putty fills the void.

Return back to the filled nail holes and with firm pressure scrape the excess wax and putty off with the FinTek™ plastic scraper card making sure not to remove the wax and putty from the hole.





Apply a small bead of **FinTek™** color matched caulking over shadow lines and seams between the wall and moulding. Follow all instructions on the tube.

TOUCH UP

Finally go back and touch up any areas as needed with the **FinTek**[™] color matched spray enamel making sure to protect the surrounding area from overspray.





• **Compound mitre saw** with a finish saw blade

Cut your **FinTek™** mouldings to length with the compound miter

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POLAR WHITE COLOR MATCHED ACCESSORIES

- Colored Enamel
- Finishing Putty
- Colored Caulking
- Wax Fill Stick
- Scraper Card



Polar White

FinTek



FinTek

Pre-Painted Finishing Solution

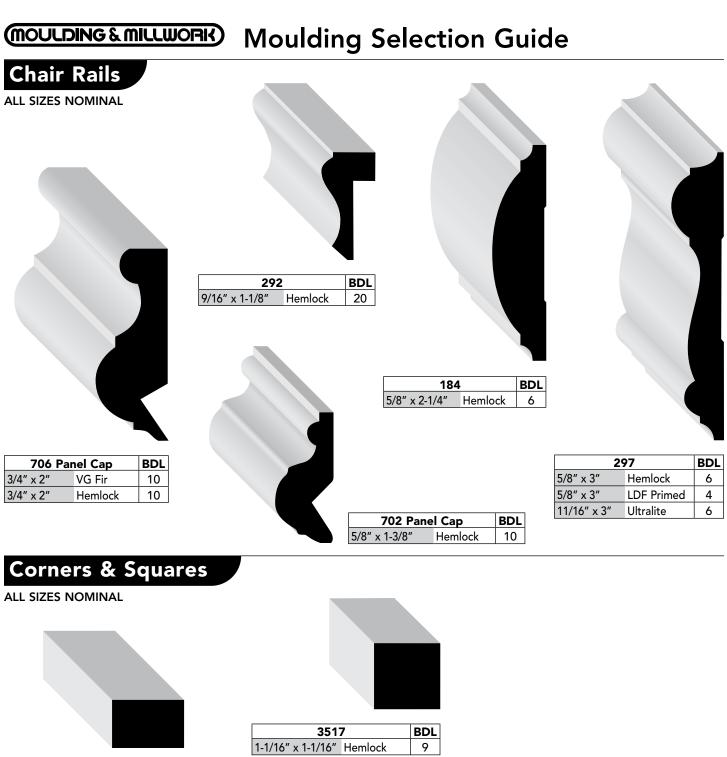
FinTek products are pre-painted with a professionally smooth finish. All you have to do is install, touch-up and enjoy. It is the ideal choice for both do-it-yourselfers and professional installers.

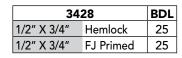


Net Wt. 13 oz (369 g)

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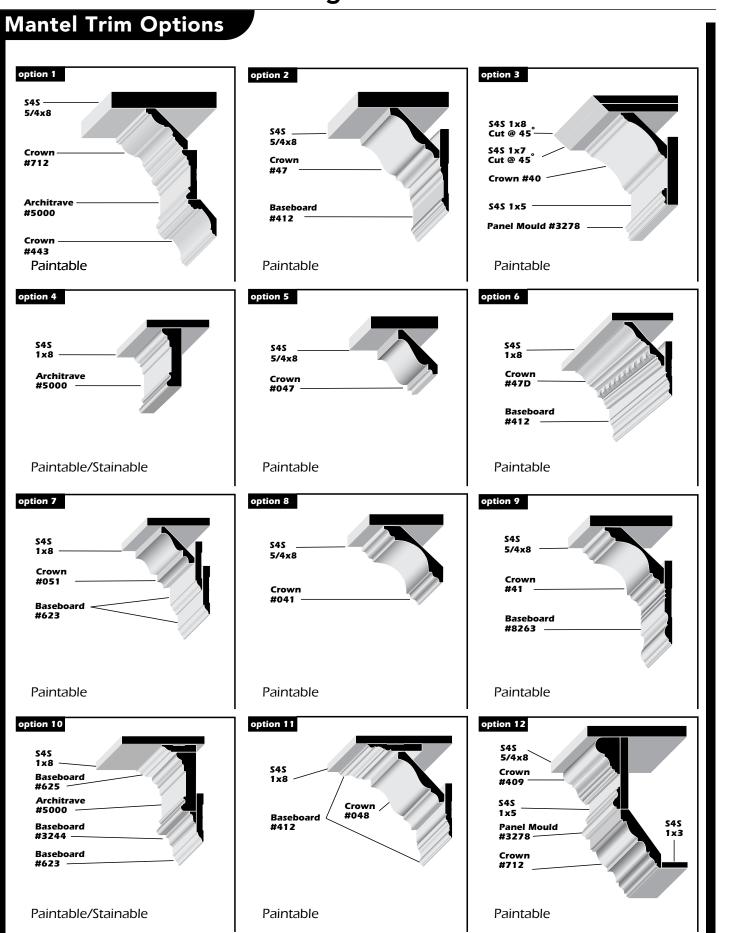
11/16″ x 1	1
3/4" x 3/4	"

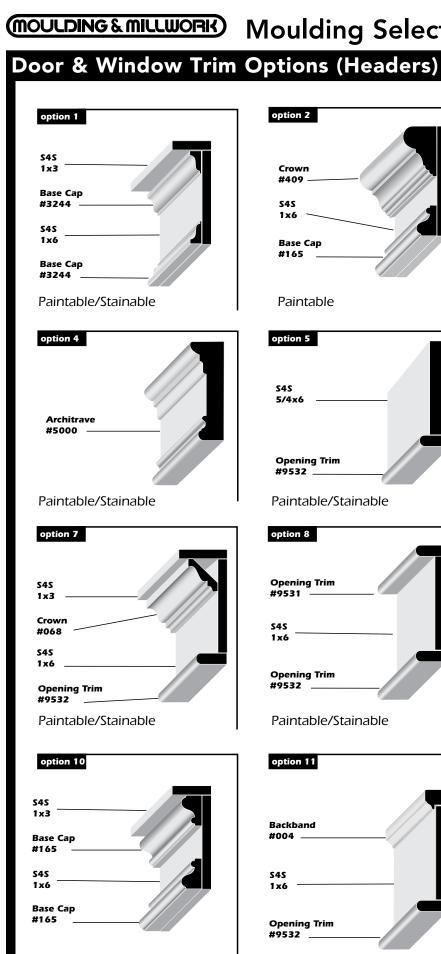
3282		BDL
11/16" x 11/16"	FJ Primed	30
11/16" x 11/16"	Hemlock	25
3/4" x 3/4"	Oak	20

7	BDL
Hemlock	9
3516 B	
5	BDL
FJ Primed	25
Hemlock	25
	FJ Primed

3280		BDL
1-1/8" x 1-1/8"	FJ Primed	30
1-1/16" x 1-1/16"	Hemlock	20
1-1/16" x 1-1/16"	Oak	20

Moulding Selection Guide (MOULDING & MILLWORK)

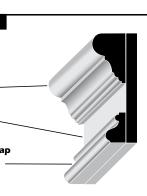


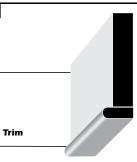


Paintable/Stainable

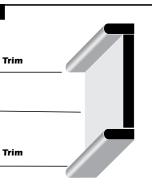
Paintable/Stainable

Moulding Selection Guide





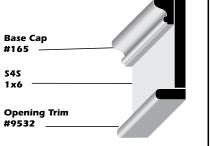
Paintable/Stainable



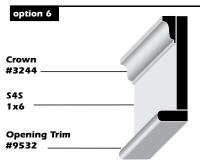
Paintable/Stainable



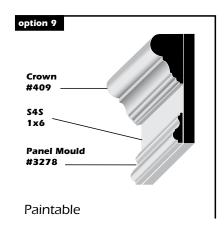
option 3

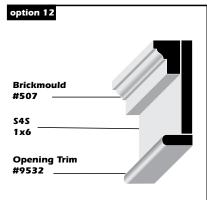


Paintable/Stainable



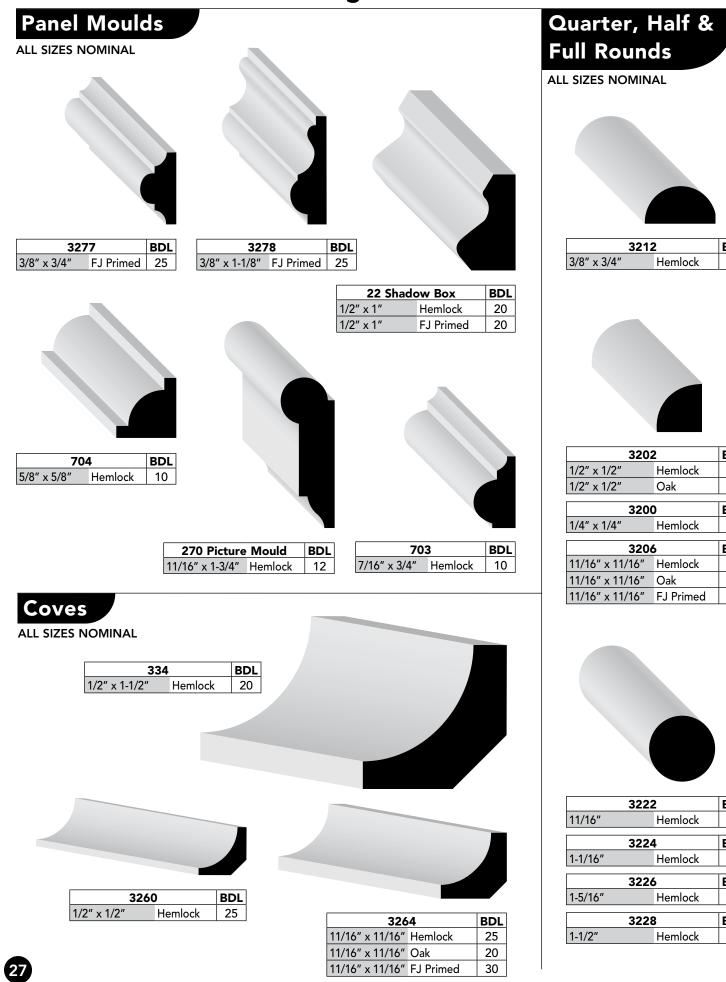
Paintable/Stainable





Paintable/Stainable





3212

3202

3200

3206

3222

3224

3226

3228

Hemlock

Hemlock

Hemlock

Hemlock

Hemlock

Hemlock

Oak

Hemlock

BDL

25

BDL

25

20

BDL

25

BDL

25

20

30

BDL

25

BDL

10

BDL

10

BDL

10

(MOULDING & MILLWORK) **Moulding Selection Guide Stops & Battens** ALL SIZES NOMINAL 3422 BDL 5/16" x 1-3/16" Hemlock 3/8" x 1-3 30 3/8" x 1-1/4" FJ Primed 30 3/8" x 1-865 BDL 7/16" x 1-1/2" Hemlock 20 BDL 593 866 20 7/16" x 1-5/16" Hemlock 869 BDL 7/16" x 1-1/16" Hemlock 20 Handrails

ALL SIZES NOMINAL		
	350)7
	1-3/16" x 2-1/4"	Hemlock

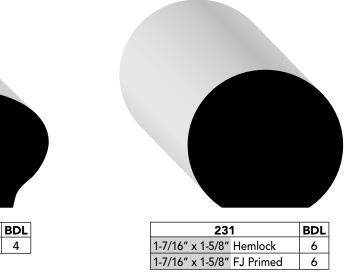


93	BDL	
3/8″	Hemlock	20
3/16″	FJ Primed	20

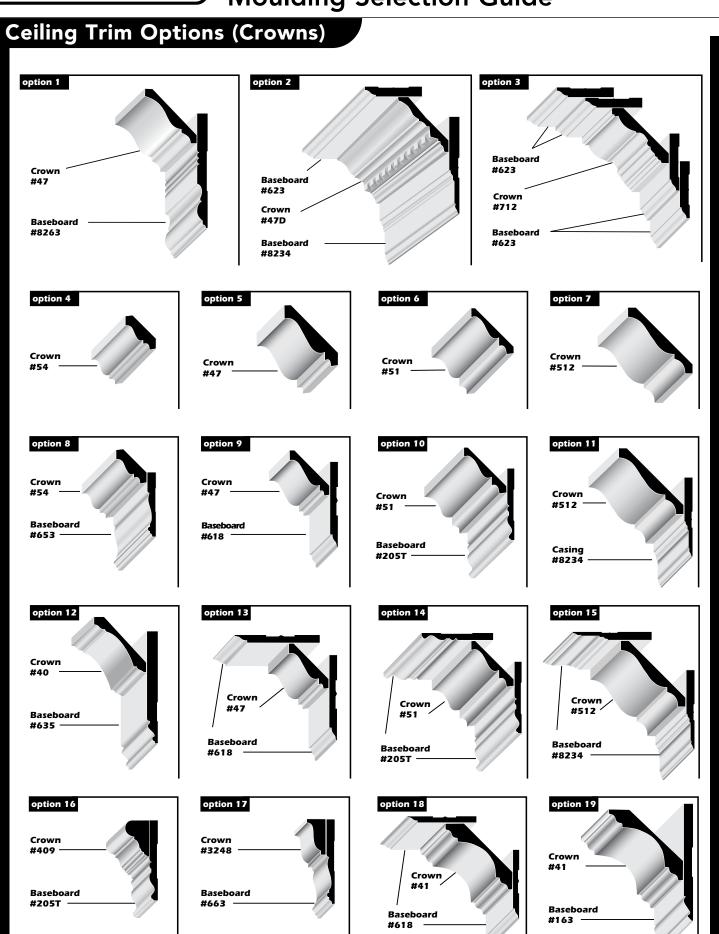


3	BDL	
1/4" x 3/4"	FJ Primed	50
1/4" x 3/4"	Hemlock	50
1/4" x 3/4"	Oak	30



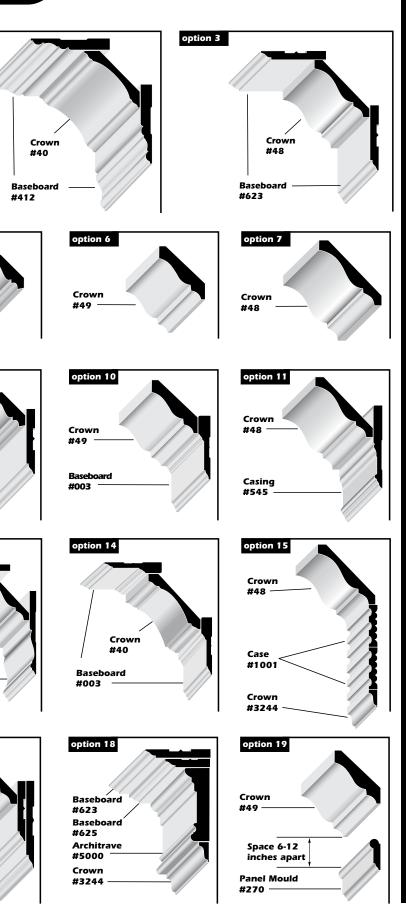


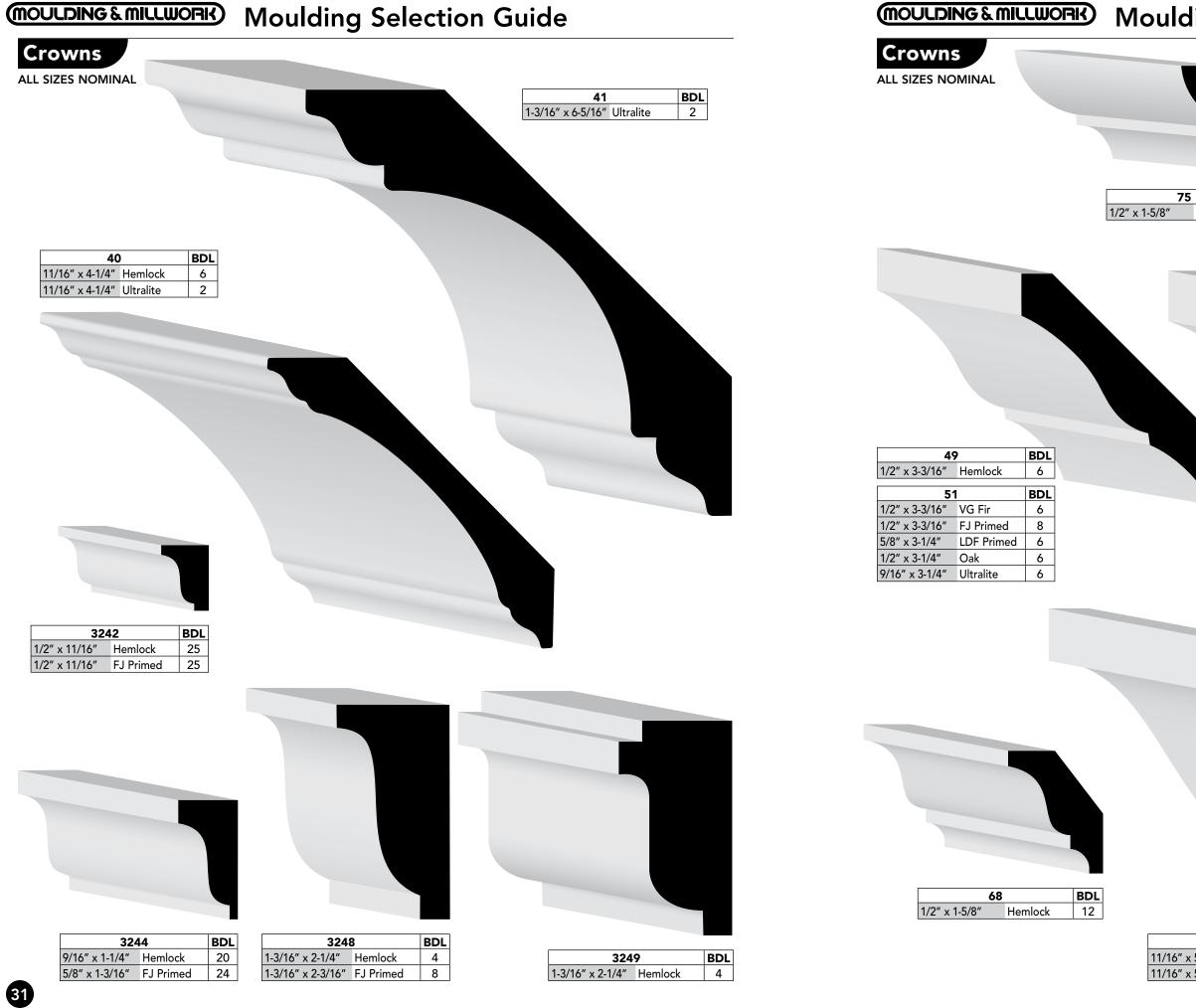




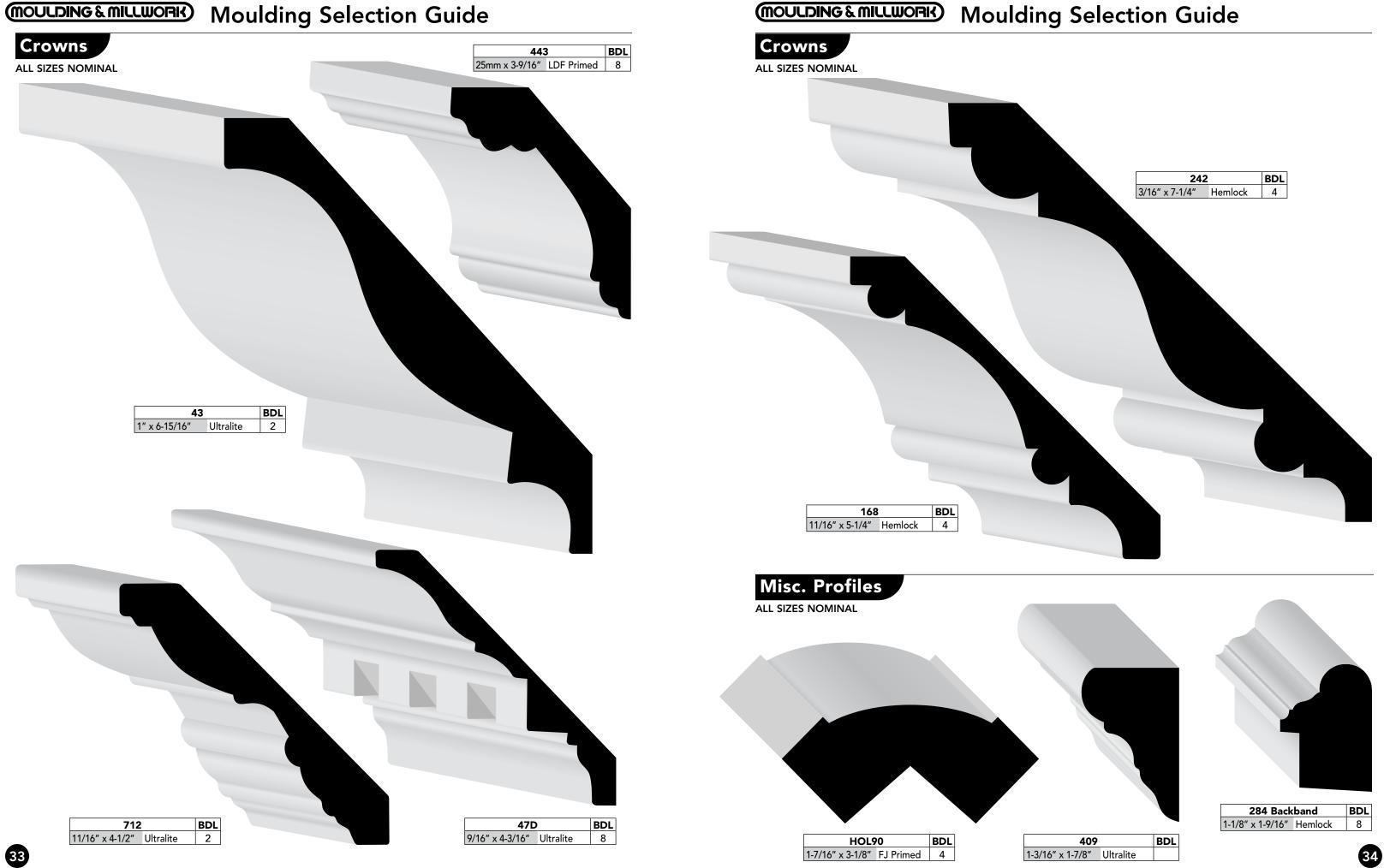
(MOULDING & MILLWORK) **Ceiling Trim Options (Crowns)** option 1 option 2 Crow #54 Baseboard #653 option 5 option 4 Crown Crown #68 #54 option 8 option 9 Crown Crown #54 #40 Baseboard #623 option 12 option 13 Crown #3248 Crown #48 Baseboard #623 Baseboard #673 option 16 option 17 Crown Crown #48 #48 Baseboard S4S #623 1 x 5 Baseboard #618 Crown #3244

29

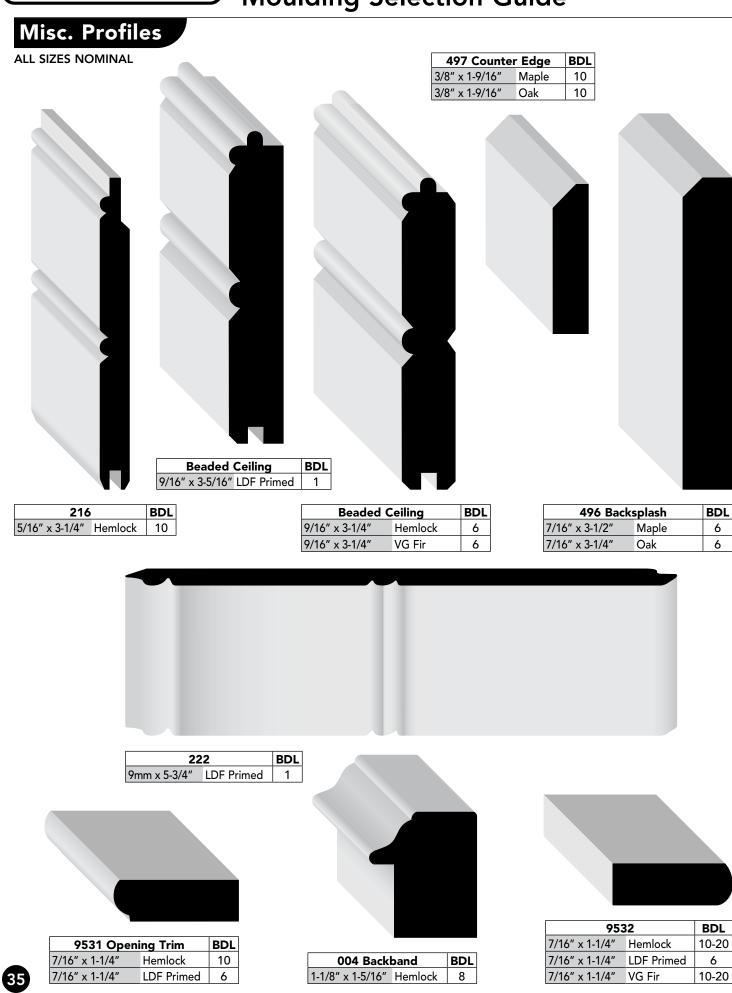


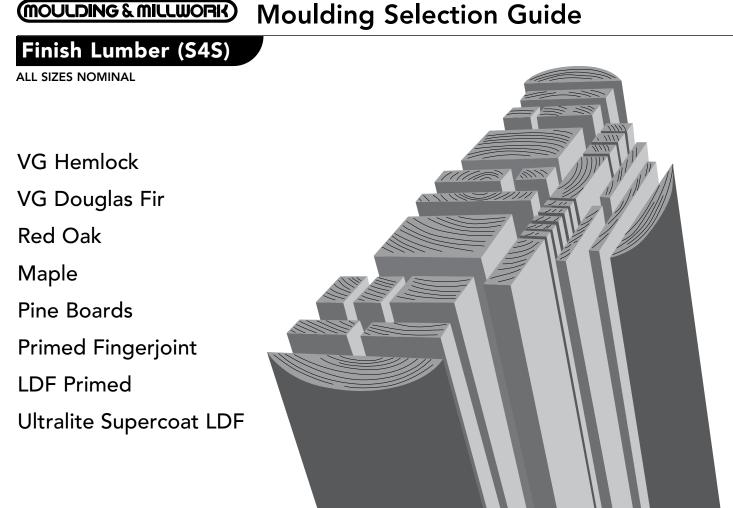


75		BDL				
	Hemlock	. 8				
				54		BDL
				7/16" x 2-1/4"	Hemlock	6
				1/2" x 2-1/4"	Oak	10
				1/2" x 2-1/4"	FJ Primed	12
				9/16" x 2-1/4"	LDF Primed	6
				[-	·1
				47		BDL
				9/16" x 4-9/16"		8
				9/32" x 4-1/2"		6
				5/8" x 4-1/4"	Ultralite	4
				48		BDL
				1/2" x 4-3/16"	Hemlock	6
			BB			
"	512		BDL			
″ X	5-1/4"	LDF Primed	6			
″ x ″ x						









	1x2	1x3	1x4	1x4-1/2	1x5	1x6	1x7	1x8	1x10	1x12	2x2	2x3	2x4	2x6	2x8	4x4	1/2x3	1/2x4	1/2x5	1/2×6	5/4x4	5/4x6	5/4x8
VG FIR	х	х	x	х	x	x	х	x	x	х	х	x	x	х	х	x	x	х	х	х	х	x	x
VG HEMLOCK	x	x	x		x	x	x	x	x	x	x						x	x	x	x	x	x	x
KNOTTY PINE			x			x		x	x	x													
OAK	x	х	x		x	x		x	x	x	x		x	x	x			x		x			
FJ PRIMED	x	x	x		x	x	х	x															
LDF PRIMED	х	х	x		х	x	х	x	x	х								x		x	х	x	X
ULTRALITE	х	х	x		x	x	х	х	x	х													
MAPLE	x		x		x		x																

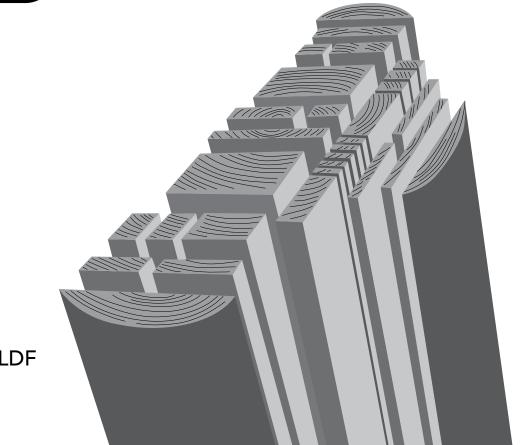
Pacific	Coast
Hemloc	:k

VG Douglas Fir

Your natural choice. Accepts paints, stains & natural finishes very well. Combined with Hemlock mouldings for a great decorating choice.

For the northwest feel. Fine grain Douglas

Fir makes a beautiful project when finished with a clear finish coat.



Moulding Selection Guide

Primed Fingerjoint

Short pieces of wood joined together to make long pieces that are primed and ready to top coat. Ideal choice for those that like to work with solid wood.

Ultralite Supercoat

One-third less weight than regular MDF, a super smooth primer and easy to nail; Ultralite is the ideal choice for most paint grade projects.

LDF Primed

MDF offers standard builder lengths, 100% defect free with no knots, no checks, no splits, no raised or torn grains, more resistant to dings and dents.

Door Jambs

ALL SIZES NOMINAL

IN-STOCK DOOR JAMBS												
HEMLOCK		SOLID FIR		PRIMED FJ	PRIMED FJ							
INTERIOR	EXTERIOR	INTERIOR	EXTERIOR	INTERIOR	EXTERIOR	INTERIOR						
4-9/16 FLAT	4-9/16 KERFED	4-9/16 COMBO	6-9/16 KERFED	4-9/16 FLAT	4-9/16 KERFED	4-9/16 DBL RAB						
4-13/16 FLAT	4-9/16 KERFED 8'		7-1/4 KERFED 8'	4-9/16 DBL RAB	4-13/16 KERFED	4-13/16 COMBO						
4-13/16 S/APPLIED	5-1/4 KERFED			4-9/16 COMBO	5-1/4 KERFED							
4-9/16 S/APPLIED	6-9/16 KERFED			4-9/16 COMBO 8'	6-9/16 KERFED							
4-9/16 DBL RAB	6-9/16 KERFED 8'			4-13/16 FLAT	6-9/16 KERFED 8'							
4-9/16 DBL RAB 8'	7-1/4 KERFED			4-13/16 COMBO	6-13/16 KERFED							
4-9/16 COMBO				5-1/4 COMBO	7-1/4 KERFED							
4-13/16 COMBO				6-9/16 FLAT	7-1/4 KERFED 8'							
5-1/4 COMBO				6-9/16 COMBO	8-7/8 KERFED 8'							
6-9/16 COMBO				6-9/16 COMBO 8'								
6-9/16 COMBO 8'				7-1/4 COMBO								
7-1/4 COMBO												

Embossed Pre-Finish

ALL SIZES NOMINAL

Mouldings, Jambs and Boards (all items on wood substrate unless noted)

		Golden Oak	Strand Oak	Alpine Oak	Natural Oak	Maple	Fawn	Newport Cherry	Spiced Ash
356 Colonial Casing	7/16 x 2-1/4	х	х	х	х	Х	х	x	Х
3000 Bevel Casing	7/16 x 1-7/16	x	х	x	X	х			
3002 Bevel Casing	7/16 x 2-1/4	x	х	х	х	х			
473 Casing	7/16 x 2-1/4							х	Х
624 Baseboard	3/8 x 2-3/4							x	х
573 Baseboard	3/8 x 3-1/4							х	Х
493 Stop	3/8 x 1-11/16	x	Х	х	Х	х	х		
3422 Stop	3/8 x 1-1/4	x	х	х	X	Х			
1x2	11/16 x 1-1/2	x	х	х	Х	х	х	X-LDF	X-LDF
1x4	11/16 x 3-1/2	x	х	х	Х	х	х	X-LDF	X-LDF
1x5	11/16 x 4-9/16	X	Х	х	Х	х	х	X-LDF	X-LDF
1x6	11/16 x 5-1/2	x	х	x	х	х	х	X-LDF	X-LDF
1x7	11/16 x 6-9/16	x	х	x	X	х	х	X-LDF	X-LDF
1x8	11/16 x 7-1/4	x	х	х	Х	х	х	X-LDF	X-LDF
1x10	11/16 x 9-1/4	X	Х	х	Х	х	х	X-LDF	X-LDF
1x1	11/16 x 11-16	X	х	х	X	х	х	х	х
4-9/16 Flat Jambs	11/16 x 4-9/16	x	х	х	Х	х			
4-9/16 Stop Applied Jambs	11/16 x 4-9/16	х	х	х	X	х	х	х	Х
4-13/16 Stop Applied Jambs	4-9/16 x 81-5/8	x	х	х	X	х	х	х	Х
4-13/16 Single Rabbet Kerf (20 min)	4-13/16 x 83	х	х	х	х	х	х	х	Х
6-13/16 Singe Rabbet Kerf (20 min)	6-13/16 x 83	х	х	х	Х	Х	х	Х	х



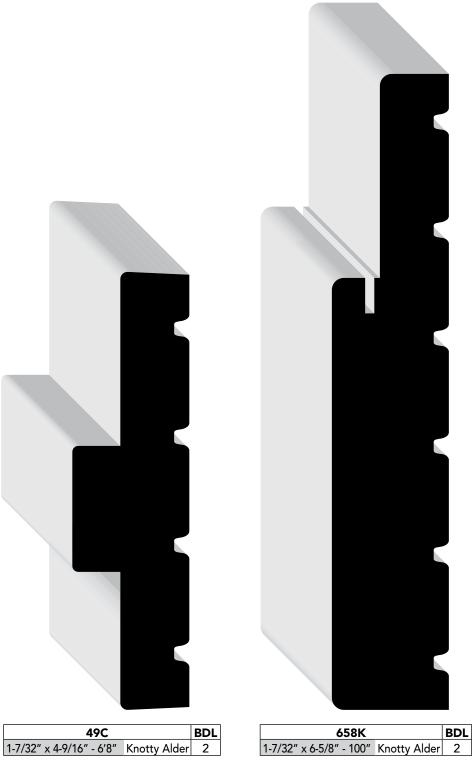




458FX BDL 11/16" x 4-5/8" - 8' Knotty Alder 2

Storage, Handling and Preparation of all Mouldings and S4S Boards

Until the time this product has been correctly final coated (after painting or staining) and installed, in conformance with all paint manufacturer recommendations as well as the highest and best building practices, respectively, for intended use, it must be continuously and effectively protected from exposure to direct sunlight, ground contact and the elements. It should be stored only in a dry, clean location and transported only if fully protected from water. As a final preparation before installation: (a) indoors, the product must be "acclimated" to the environment by storing it in the installation space for at least 3 days (with both faces exposed to the air in that space); (b) outdoors, every surface lacking both primer and final coat must be effectively coated to achieve protection recommended by the paint manufacturer respecting intended use.

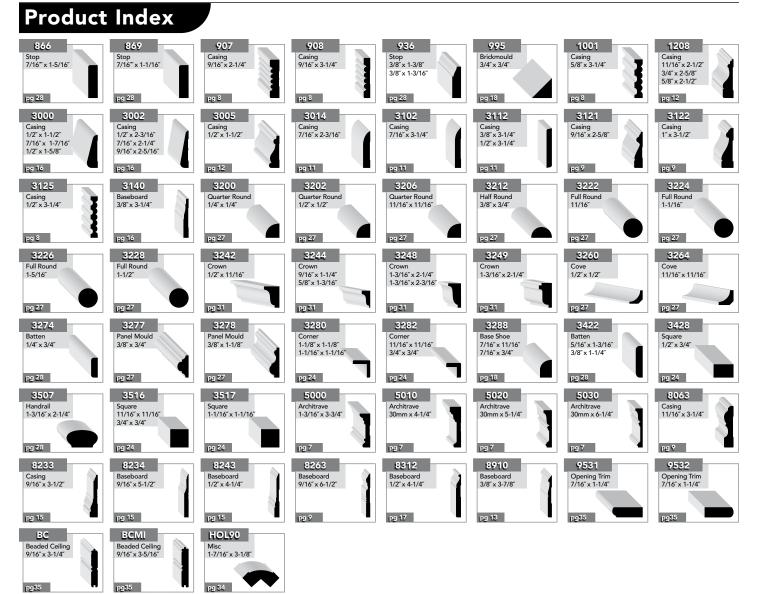


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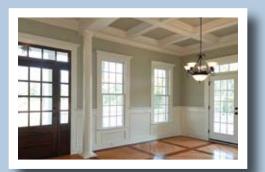
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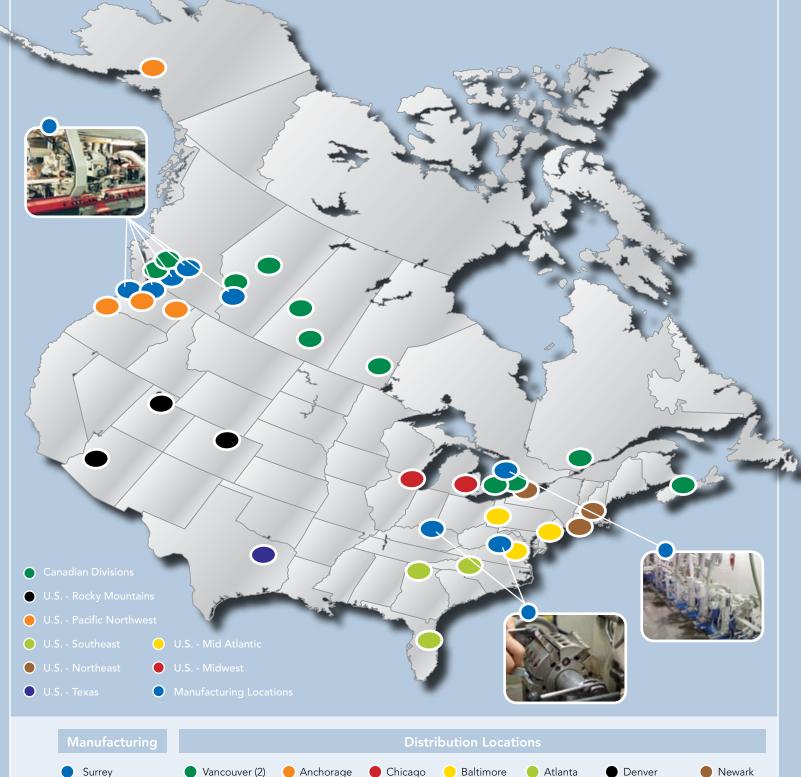












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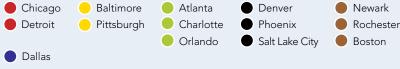
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